

# Central Queensland Coal Project Appendix 7 – Air Quality and Greenhouse Gas

**Central Queensland Coal** 

**CQC SEIS, Version 3** 

October 2020



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### **Vipac Engineers & Scientists**

Central Queensland Coal Pty Ltd

**Central Queensland Coal Project** 

**Air Quality Assessment** 

70B-20-0172-TRP-10150474-3 02 September 2020





Report Title: Air Quality Assessment  Job Title: Central Queensland Coal Project					
DOCUMENT NO: 70B-20	-0172-TRP-10150474-2	REPORT CODE: TRP			
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REVISION HISTORY					
Revision No.	Date Issued	Reason/Comments			
0	28/05/2020	Initial Issue			
1	20/07/2020	Client comments			
2	14/08/2020	Client comments			
3	02/09/2020	Final			
DISTRIBUTION					
Copy No2	Location				
1	Project				
2	Client (PDF Format)	Uncontrolled Copy			
3	· ,				
<b>KEYWORDS:</b> Air Quality	Assessment				

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#### **EXECUTIVE SUMMARY**

Central Queensland Coal Pty Ltd (the Proponent), propose to develop the Central Queensland Coal Project (the Project) located 130 km northwest of Rockhampton in the Styx Basin in Central Queensland. Vipac Engineers and Scientists Ltd (Vipac) was commissioned by Central Queensland Coal Pty Ltd (CQC) to prepare an air quality assessment for the Project. This assessment evaluates the potential impacts of air pollutants generated from the construction and operational stages of the Project and provides recommendations to mitigate any potential impacts that might have an effect on nearby sensitive receptors.

The air quality impact assessment has been carried out as follows:

- An emissions inventory of TSP, PM<sub>10</sub>, PM<sub>2.5</sub>, and deposited dust and gaseous blasting emissions for the proposed Project was compiled using National Pollutant Inventory (NPI) and United States Environmental Protection Agency (USEPA) AP-42 emissions estimation methodology for the construction, year 3 operations and maximum operational stage year 12 of the Project.
- Estimated emissions data was used as input for air dispersion modelling. The modelling techniques
  were based on a combination of The Air Pollution Model (TAPM) prognostic meteorological model
  (developed by CSIRO), and the CALMET model suite used to generate a three dimensional
  meteorological dataset for use in the CALPUFF dispersion model.
- The atmospheric dispersion modelling results were assessed against air quality assessment criteria as
  part of the impact assessment. Air quality controls are applied to reduce emission rates where
  applicable.

The following controls were applied to the dust sources for the estimation of emissions in accordance with the NPI Emission Estimation Technique Manual for Mining v3.0:

- 50% control for water sprays applied to stockpiles and exposed areas;
- 90% control for revegetation of exposed areas;
- 86% control for level 2 watering of haul routes (>2 litres/m²/h) and limiting of vehicle speeds to < 40 km/h; and</li>
- 70% control for water sprays applied to drilling.

The results of the construction stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the results just above the background concentration of 40 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 32.6 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 14.3. μg/m³ is predicted to occur at the Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.0 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The predicted dust deposition impacts from construction are negligible with the cumulative deposition of 82.6 mg/m²/day which is below the 120 mg/m²/day criterion.

The results of the year 3 operational stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90  $\mu$ g/m³ criterion at all receptors, with the maximum concentration of 42.6  $\mu$ g/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 43.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The



incremental increase in  $PM_{10}$  due to the operation of the Project is approximately 23.2  $\mu g/m^3$  at this receptor.

- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 17.4 µg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 µg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.3 µg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 µg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 4.4 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 63.4 mg/m²/day which is well below the 120 mg/m²/day criterion.

The results of the year 12 operational stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the maximum concentration of 45.1 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 47.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The incremental increase in PM<sub>10</sub> due to the operation of the Project is approximately 27.2 μg/m³ at this receptor.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 19.8 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 6.1 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 9.2 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 68.2 mg/m²/day which is well below the 120 mg/m²/day criterion.

Overall, it can be seen that with the construction of the Project and the Project operating at 2 Mtpa and 10 Mtpa, the predicted pollutant concentrations are below the relevant criteria due to the distance between the Project and the sensitive receptors.

A greenhouse gas assessment has also been undertaken for the Project. This assessment determines the carbon dioxide equivalent (CO<sub>2</sub>-e) emissions from the Project according to international and Federal guidelines. The estimated maximum annual operational phase emissions (428,460 tonnes CO<sub>2</sub>-e) represent approximately 0.08% of Australia's latest greenhouse gas inventory estimates of 532.5 MtCO<sub>2</sub>-E (2019) and 0.28% of Queensland's latest published estimates of 152.9 MtCO<sub>2</sub>-E (2016).

Annual greenhouse gas rates are expected to exceed 25,000 t CO<sub>2</sub>-e and therefore this Project will trigger NGER reporting requirements.

Overall, air quality should not be considered a constraint to the approval of this Project.



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#### 1 INTRODUCTION

Vipac Engineers and Scientists Ltd (Vipac) was commissioned by Central Queensland Coal Pty Ltd (CQC) to prepare an air quality assessment for the Central Queensland Coal Project (the Project). The purpose of this assessment is to evaluate the potential impacts of air pollutants generated from the construction and operational stages of the Project and to provide recommendations to mitigate any potential impacts that might have an effect on nearby sensitive receptors.

#### 2 PROJECT DESCRIPTION

CQC (the Proponent), propose to develop the Central Queensland Coal Project located 130 km northwest of Rockhampton in the Styx Basin in Central Queensland (Figure 2-1). The Project will be located within Mining Lease (ML) 80178 and ML 700022, which are adjacent to Mineral Development Licence (MDL) 468 and Exploration Permit for Coal (EPC) 1029.

#### 2.1 PROPOSED OPERATIONS

The Project will involve mining a maximum combined tonnage of up to 10 million tonnes per annum (Mtpa) of semi-soft coking coal (SSCC) and high grade thermal coal (HGTC). Development of the Project is expected to extend for approximately 20 years until the current reserve is depleted.

The Project comprises two open cut pit operations that will be mined using a truck and shovel methodology. At full production two CHPPs, one servicing Open Cut 1 and the other servicing Open Cut 2, will be in operation.

A new train loadout facility (TLF) will be developed to connect into the existing Queensland Rail North Coast Rail Line which will allow transport of the product coal to the established coal loading infrastructure at the Dalrymple Bay Coal Terminal (DBCT).

The key components of the Project include:

- 2 open cut mine pits;
- 2 CHPPs and product coal stockpiles;
- Haulage and site access;
- Rail facilities and Train Loadout Facility; and
- Mine Industrial Area.

The mine will utilise an open cut mining technique where strips or blocks will be mined in succession, thus allowing waste from one strip or block to be dumped into a previously mined out area. Waste from an initial strip or box cut will be dumped into a predetermined out of pit dump. Stripped topsoil and box cut spoil will be stockpiled for later use in mine rehabilitation.



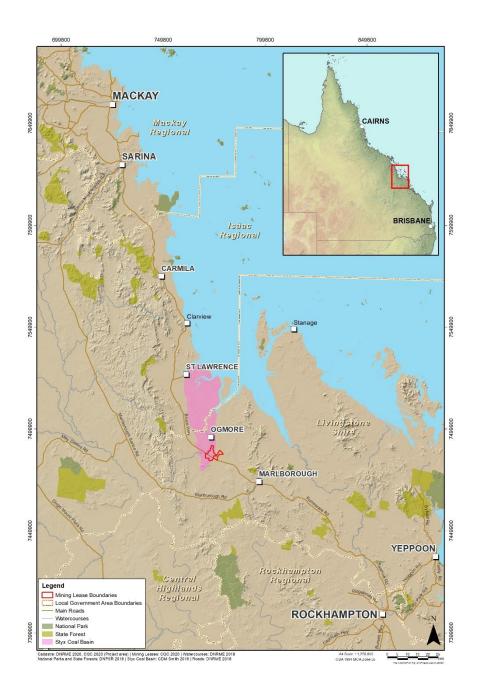


Figure 2-1: Central Queensland Coal Project Location [CQC, August 2020]

Two open cut pits will be developed –on the northern side of the Bruce Highway (Open Cut 2) and one on the southern side of the Bruce Highway (Open Cut 1). After topsoil has been removed from a strip, the overburden waste material, where necessary, will be drilled and blasted and subsequently removed by a combination of



truck/shovel, truck/excavator or dozer push methods in order to expose the top coal seam. Dozer ripping will be considered if the waste thickness is too thin for blasting. No blasting will occur within 500m of the Bruce Highway.

The coal will be mined using front end loaders or small hydraulic excavators or surface miners and placed into rear dump trucks or B Double side tippers for haulage. The haul trucks will transport the coal along the strip or terrace, up a coal ramp out of the pit, then along a haul road to a ROM stockpile area located adjacent to the MIA. The coal will be dumped onto a stockpile or, if certain coal quality requirements are met, may be dumped directly into the ROM hopper where it will be crushed and conveyed to the CHPP feed stockpile ready for processing.

Figure 2-2 shows the proposed mining sequence of the Project.

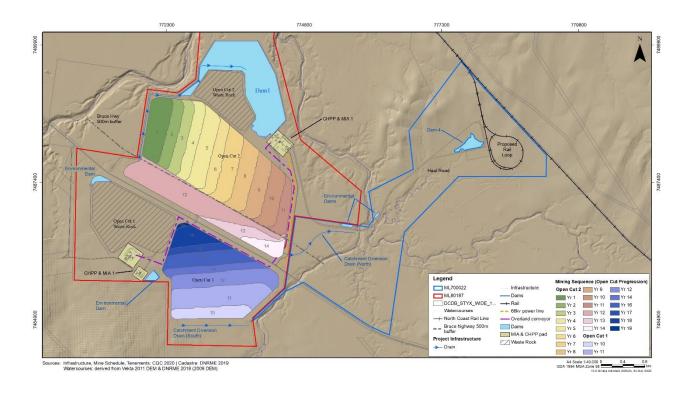


Figure 2-2: Mining sequence

70B-20-0172-TRP-10150474-3 Commercial-In-Confidence



#### 3 REGULATORY FRAMEWORK

This section outlines the regulatory requirements the Project will be assessed against.

#### 3.1 NATIONAL ENVIRONMENT PROTECTION MEASURE FOR AMBIENT AIR QUALITY

Australia's first national ambient air quality standards were outlined in 1998 as part of the National Environment Protection Measure for Ambient Air Quality.

The Ambient Air Measure sets national standards for the key air pollutants; carbon monoxide, ozone, sulfur dioxide, nitrogen dioxide, lead and particles (PM<sub>10</sub> and PM<sub>2.5</sub>). The Air NEPM requires the state governments to monitor air quality and to identify potential air quality problems.

#### 3.2 QUEENSLAND ENVIRONMENTAL PROTECTION (AIR) POLICY

The Queensland Department of Environment and Resource Management (DERM) has set air quality goals as part of their Environmental Protection (Air) Policy 2019 (EPP (Air)) (EPP (Air), 2019). The policy was developed to meet air quality objectives for Queensland's air environment as outlined in the Environmental Protection Act 1994 (EP Act, 1994).

The object of the Environmental Protection Act 1994 is to protect Queensland's environment while allowing for development that improves the total quality of life, both now and in the future, in a way that maintains the ecological processes on which life depends. The objective of the EPP (Air) 2019 is to identify the environmental values of the air environment to be enhanced or protected and to achieve the object of the Environmental Protection Act 1994, i.e. ecologically sustainable development.

#### 3.3 MODEL MINING CONDITIONS

The Queensland *Environmental Protection Act 1994* (EP Act) provides for the granting of environmental authorities for resource activities – mining activities. In giving approval under the EP Act, the administering authority must address the regulatory requirements set out in the Environmental Protection Regulation 2008 and the standard criteria contained in the EP Act.

In December 2014, the 'Guideline Mining - Model Mining Conditions (MMC)' was published by the Department of Environment and Heritage Protection. The purpose of this guideline is to provide a set of model conditions for general environmental protection commitments for the mining activities and the environmental authority conditions pursuant to the EP Act.

The Guideline states that the 'model conditions should be applied to all new mining project applications lodged after the guideline is approved', therefore the Project is subject to the air criteria outlined in the guidelines. The methodology to derive the Project specific air criteria is presented in Table 3-1.

Table 3-1: Air Criteria as Proposed by Model Mining Conditions [DEHP, 2014]

The Proponent shall ensure that all reasonable and feasible avoidance and mitigation measures are employed so that the dust and particulate matter emissions generated by the mining activities do not cause exceedances of the following levels when measured at any sensitive or commercial place:

- a) Dust deposition of 120 milligrams per square metre per day, averaged over one month;
- b) A concentration of particulate matter with an aerodynamic diameter of less than 10 micrometres (PM<sub>10</sub>) suspended in the atmosphere of 50 micrograms per cubic metre over a 24-hour averaging time, for no more than five exceedances recorded each year;
- c) A concentration of particulate matter with an aerodynamic diameter of less than 2.5 micrometres (PM<sub>2.5</sub>) suspended in the atmosphere of 25 micrograms per cubic metre over a 24-hour averaging time; and
- d) A concentration of particulate matter suspended in the atmosphere of 90 micrograms per cubic metre over a 1 year averaging time.



#### 3.3.1 WETLAND PROTECTION

There is limited information available on dust deposition rates to protect wetland environments from air pollutants. For reference, we consider the report prepared for Advisian for the Air Quality Assessment of the Abbott Point Growth Gateway Project (Katestone, 2015). The report notes that there is no statutory limit for the deposition of dust for the protection of vegetation. EHP provides design guidance for dust deposition for the avoidance of dust nuisance, which is related to human perception. In order to provide some guidance, the study on the effects of coal dust on vegetation, with particular emphasis on assessment for vegetation in marshes and wetland, at Abbot Point was conducted as part of the Cumulative Impact Assessment (CIA) air quality assessment (Katestone, 2012).

The operational goal of a 120-day rolling average deposition rate of 200 mg/m²/day was recommended as a result of the CIA air quality assessment. This goal is adopted here for the assessment of dust deposition impacts on the wetlands.

#### 3.4 PROJECT CRITERIA

From all of the regulations the strictest applicable criteria for pollutants with the potential to become elevated as a result of Project activities have been selected for this assessment and are presented in Table 3-2.

**Pollutant Basis** Criteria Source **Averaging Time TSP Human Health** 90 μg/m<sup>3</sup> MMC & EPP Air 1-year **Human Health**  $50 \mu g/m^3$ Air NEPM & EPP Air 24-hour PM<sub>10</sub> **Human Health** Air NEPM & EPP Air  $25 \mu g/m^{3}$ 1-year Human Health  $25 \mu g/m^3$ MMC & EPP Air 24-hour  $PM_{2.5}$ **Human Health**  $8 \mu g/m^3$ Air NEPM & EPP Air Annual Amenity 120 mg/m<sup>2</sup>/day MMC 1-Month **Dust deposition** Wetland Vegetation 200 mg/m<sup>2</sup>/day 3-Month CIA

Table 3-2: Project Air Quality Goals



#### 4 EXISTING ENVIRONMENT

#### 4.1 LOCAL SETTING

The Project is located within the Livingstone Shire Council (LSC) Local Government Area and is located on gently undulating plains and slopes. The nearest major regional centre is Rockhampton, located approximately 130 km to the south of the Project. The Project is generally located on the Mamelon property, described as real property Lot 11 on MC23, Lot 10 on MC493 and Lot 9 on MC496. A small section of the haul road to the TLF is located on the Brussels property described as real property Lot 85 on SP164785, with the remainder of the haul road and TLF being located on the Strathmuir property described as real property Lot 11 on SP316283.

Based on the SRTM1 data, elevations within the MLA area vary between 4.5 m and -155 m AHD, with the disturbance area located between 11.4 and 43.8 m AHD. Further inland the terrain increases to 584 m west of the MLA.

#### 4.2 SENSITIVE RECEPTORS

In total, 9 sensitive receptors are located within the locality of the proposed Project. These are shown in Figure 4-1 and identified in Table 4-1. Note that the entire township of Ogmore has been counted as one sensitive receptor and R8 represents the residence at Tooloombah Creek Service Station. In addition, as outlined in Table 4-1, four wetland receptors have been identified for assessment of dust deposition on vegetation impacts.

CQC is seeking first to recruit workers who reside in (or are willing to relocate to) the local area, followed by regional and state residents. CQC anticipates all or nearly all of the construction and operational workforces can be recruited from the local and regional study areas, including some workers who may relocate. CQC is no longer considering constructing a worker accommodation facility near the mine site. The Marlborough Caravan Park is currently working with LSC to add further accommodation facilities to the park and CQC will use this facility as its primary accommodation facility for any workers that are not commuting daily

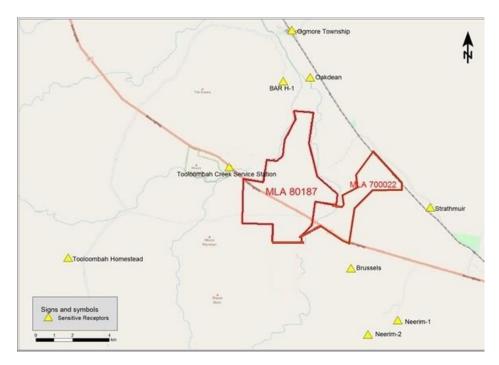


Figure 4-1: Receptor Locations Surrounding the MLA



Table 4-1: Sensitive Receptors

December ID	December warms	Loca	ition	Distance and direction
Receptor ID	Receptor name	Latitude	Longitude	
Sensitive Recepto	rs			
R1	BAR-H1	149.654152	-22.644752	4.1 km (N)
R2	Brussels	149.69164	-22.736011	3.2 km (SE)
R3	Neerim-1	149.716823	-22.761051	6.9 km (SE)
R4	Neerim-2	149.701064	-22.768169	3.4 km (SE)
R5	Oakdean	149.668225	-22.642817	4.5 km (NE)
R6	Ogmore	149.658111	-22.619961	6.8 km (N)
R7	Strathmuir	149.732975	-22.705505	6.3 km (E)
R8	Tooloombah Creek Service Station	149.625007	-22.688686	2.2 km (W)
R9	Tooloombah Homestead	149.541997	-22.733402	10.2 km (W)
Wetland Recepto	rs			
R10	Tooloombah Creek	149.625007	-22.688686	2.2 km (W)
R11	Deep Creek	149.679248	-22.710677	0.7 km (E)
R12	Western Boundary 1	149.636031	-22.709301	0.3 km (W)
R13	Western Boundary 2	149.635369	-22.697116	0.8 km (W)

#### 4.3 DISPERSION METEOROLOGY

#### 4.3.1 REGIONAL METEOROLOGY

The nearest Bureau of Meteorology (BOM) station is at St Lawrence (Site number 033065), located approximately 32 km NNW from the Project site. This monitoring station has recorded data since 1870 and a summary of the climate is presented in Table 4-2.

The long term mean maximum temperature range is between 23.8°C and 31.7°C with the coldest month being July and the hottest months being December to February. The rainfall in the region is variable, with most rainfall in the warmer months. On average, most of the annual rainfall is received between December and March. Rainfall is lowest between July and September, with a mean annual rainfall of 1018 mm. Rainfall reduces the dispersion of air emissions and therefore the potential impact on visual amenity and health.



Table 4-2: Long-term Weather Data for St Lawrence [BOM]

	Tempe	erature	Rainfall		9 a	m Conditio	ons	3 pm Conditions		
Month	Max (°C)	Min (°C)	Mean Rain Days	No. of Days ≥ 1 mm	Temp (°C)	RH (%)	Wind Speed (km/h)	Temp (°C)	Mean RH (%)	Wind Speed (km/h)
Jan	31.7	22.5	10.9	8.2	27.6	70.0	9.6	30.3	60.0	14.6
Feb	31.4	22.5	10.9	8.4	27.0	74.0	9.4	29.9	62.0	13.8
Mar	30.9	21.1	9.3	6.9	26.0	73.0	9.7	29.5	59.0	13.4
Apr	29.3	18.4	6.3	4.2	23.7	71.0	10.5	27.9	55.0	13.6
May	26.7	15.1	5.7	3.7	20.5	71.0	11.1	25.5	52.0	12.6
Jun	24.3	12.2	5.1	3.5	17.5	70.0	11.7	23.2	51.0	12.4
Jul	23.8	10.9	4.0	2.7	16.7	68.0	11.7	22.8	47.0	13.6
Aug	25.0	11.8	3.4	2.2	18.4	66.0	11.3	23.9	46.0	15.5
Sep	27.0	14.4	3.3	2.2	21.9	62.0	11.8	25.7	48.0	17.9
Oct	28.9	17.7	4.4	3.1	25.0	60.0	12.3	27.3	53.0	19.0
Nov	30.4	20.2	6.5	4.6	26.8	62.0	11.7	28.9	55.0	17.8
Dec	31.5	21.7	8.3	6.3	27.8	65.0	9.9	30.0	58.0	15.7
Annual	28.4	17.4	78.1	56.0	23.2	68.0	10.9	27.1	54.0	15.0

A review of the number of rainfall days per year at St Lawrence shows that on average rainfall, is recorded on 78 days per year and the number of days where rainfall is  $\geq$  1 mm is 65-76% of the monthly rainfall days are  $\geq$  1 mm as presented in Figure 4-2.



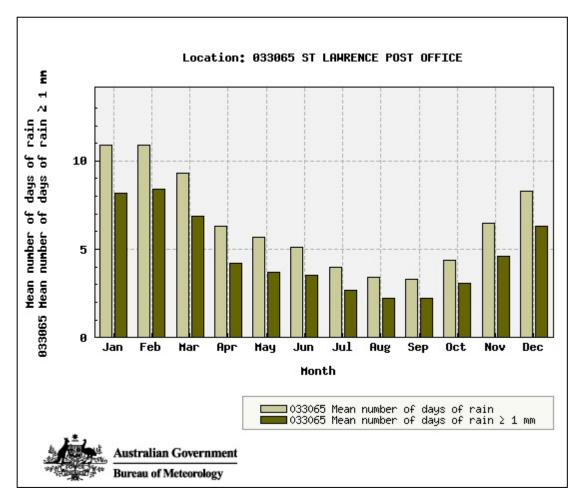


Figure 4-2: Mean Rainfall Days and Rainfall Days ≥ 1 mm at St Lawrence Weather Stations

The long term wind roses recorded daily at the St Lawrence station at 9am and 3pm are provided in Figure 4-3. Winds are shown to be primarily from the south and southeast at 9am and from the north and northeast directions at 3pm. Stronger winds (>40km/hr or >11.1m/s) occur infrequently mostly from the north and northeast at 3pm.



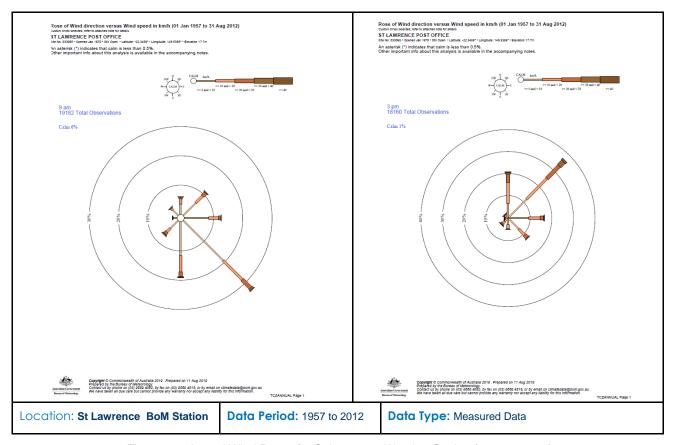


Figure 4-3: Annual Wind Roses for St Lawrence Weather Station (1957 to 2012)

#### 4.3.2 LOCAL METEOROLOGY

#### 4.3.2.1 INTRODUCTION

A three dimensional meteorological field was required for the air dispersion modelling that includes a wind field generator accounting for slope flows, terrain effects and terrain blocking effects. The Air Pollution Model, or TAPM, is a three-dimensional meteorological and air pollution model developed by the CSIRO Division of Atmospheric Research and can be used as a precursor to CALMET which produces fields of wind components, air temperature, relative humidity, mixing height and other micro-meteorological variables for each hour of the modelling period. The TAPM-CALMET derived dataset for 12 continuous months of hourly data from the year 2014 and approximately centred at the proposed Project has been used to provide further information on the local meteorological influences. Details of the modelling approach provided Section 5.3.

#### 4.3.2.2 WIND SPEED AND DIRECTION

The wind roses from the TAPM-CALMET derived dataset for the year 2014 are presented in Figure 4-4 and Figure 4-5 for the Project site. Figure 4-4 shows that the dominant wind direction is from NNE during spring, NNE and SE during the summer months. In autumn, the winds are primarily from the south easterly directions, southerly and SSE winds are more frequent during the winter season.



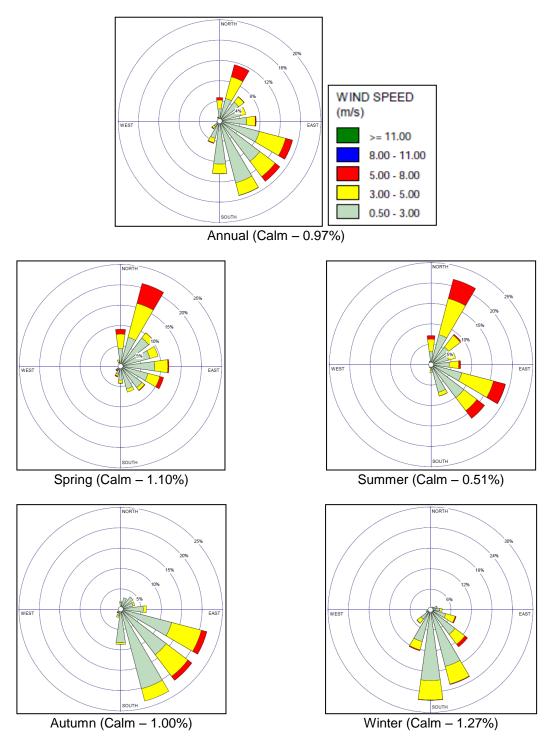


Figure 4-4: Site-Specific Wind Roses by Season for 2014

Figure 4-5 shows the wind roses for the time of day during the year for 2014. It can be seen that there are more frequent and stronger winds from the NNE during the afternoon and evening periods.



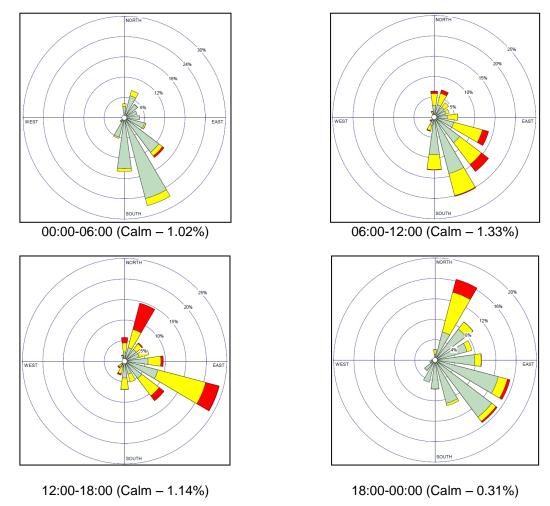


Figure 4-5: Site-Specific Wind Roses by Time of Day for 2014

A comparison of the wind roses at 09:00 and 15:00 hours for the TAPM-CALMET derived dataset (Figure 4-6) at the Project site was also undertaken with the BOM long-term wind roses at St Lawrence. The 09:00 hours wind roses from BOM and TAPM-CALMET are very similar with slight differences in the percentage of time the wind blows from the SW; the BOM wind rose, based on 18,029 observations, identifies easterly winds accounting for 7% of the time whereas TAPM-CALMET identifies the south westerlies accounting for 3% of the hours. The 15:00 hours wind roses are similar; the BOM wind rose shows a lower frequency of easterly winds (12%) to TAPM-CALMET (21%). These slight differences in wind are influenced from the topography surrounding both the BOM monitoring station and the Project site. Overall, the meteorological data generated by TAPM-CALMET is considered to be representative of the site.



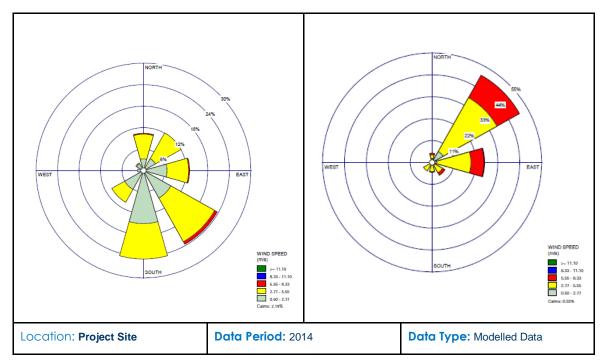


Figure 4-6: Annual Wind Roses for the TAPM--CALMET derived dataset at the Project site, 2014

#### Key features of the winds are therefore:

- The winds were calm for 1% of the year;
- The winds were 0.5 3 m/s for 67% of the year;
- The winds were 3 5 m/s for 25% of the year;
- The winds were greater than 5 m/s for 7% of the year; and
- The 9am and 3pm wind roses for the TAPM-CALMET modelled data are generally consistent with the measured data from the St Lawrence BoM Weather Station.



#### 4.3.2.3 ATMOSPHERIC STABILITY

Atmospheric stability refers to the tendency of the atmosphere to resist or enhance vertical motion of pollutants. The Pasquill-Turner assignment scheme identifies six Stability Classes (Stability Classes A to F) to categorise the degree of atmospheric stability. These classes indicate the characteristics of the prevailing meteorological conditions and are used in various air dispersion models. The frequency of occurrence for each stability class for 2014 is detailed in Table 4-3.

Stability Frequency of **Average Wind** Description Class Speed (m/s) Occurrence (%) Very unstable low wind, clear skies, hot daytime conditions Α 0.6% 2.1 В Unstable clear skies, daytime conditions 5.0% 3.0 C Moderately unstable moderate wind, slightly overcast daytime 16.7% 3.4 D Neutral high winds or cloudy days and nights 43.6% 2.5 Ε Stable moderate wind, slightly overcast night-time conditions 15.5% 2.1 F Very stable low winds, clear skies, cold night-time conditions 18.6% 2.1

Table 4-3: Annual Stability Class Distribution Predicted [TAPM-CALMET, 2014]

#### 4.3.2.4 MIXING HEIGHT

Mixing height refers to the height above ground within which particulates or other pollutants released at or near ground can mix with ambient air. During stable atmospheric conditions, the mixing height is often quite low and particulate dispersion is limited to within this layer.

Diurnal variations in mixing depths are illustrated in Figure 4-7. As would be expected, an increase in the mixing depth during the morning is apparent, arising due to the onset of vertical mixing following sunrise. Maximum mixing heights occur in the mid to late afternoon, due to the dissipation of ground-based temperature inversions and the growth of convective mixing layer.

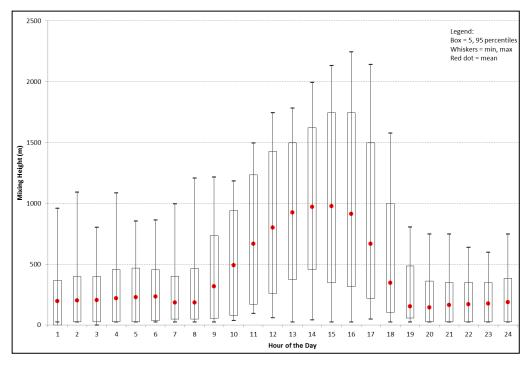


Figure 4-7: Mixing Height [TAPM-CALMET, 2014]

02 September 2020



#### 4.4 EXISTING AIR QUALITY

The Project is located within the Styx Coal Basin region in central Queensland. The Styx Coal Basin is an area of historical mining and grazing related communities in Central Queensland that extends over approximately 300 square kilometres (km²) onshore and 500 km² offshore, under water depths of up to 100 metres.

A review of the NPI emissions database has determined there are facilities within 100 km of the Project, as listed in Table 4-4. In addition, there is Brolga Mine located 64 km from the Project site, however no emissions were reported to the NPI in 2014-2015.

Facility	Distance from	Emissions (kg/annum)			
racility	the Project (km)	PM <sub>10</sub>	PM <sub>2.5</sub>	NOx	SO₂
QLD Magnesia Mine	56	432,230	15,431	211,518	112
Foxleigh Coal Mine	93	14,207,290	104,020	1,674,000	1,354
Middlemount Coal	100	4,521,653	90,107	1,460,065	1,417
Mine					

Table 4-4: NPI Reported Emissions for 2014-2015

The emissions of the facilities listed in Table 4-4 are not expected to have a significant impact on the local background concentrations due to the distances from the Project.

In line with common practice, to quantify and qualify the impact of a proposed mine on environmental values, the incremental impact is quantified and added to existing background pollutant concentrations.

There are currently no DES monitoring stations operating in the locality of the Project. The existing air quality for dust deposition, TSP, PM<sub>10</sub> and PM<sub>2.5</sub> has been estimated by considering the monitoring data reported in recent air quality assessments for other mines in Queensland. The following air quality assessments have been reviewed:

- Taroborah Coal Project (Katestone Environmental Pty Ltd, 2014). On-site monitoring for dust deposition
  was undertaken for five months at five locations in 2012. PM<sub>10</sub> and PM<sub>2.5</sub> monitoring studies undertaken
  by Katestone for nearby mines have been reported including around Foxleigh Mine and Middlemount
  Mine;
- Baralaba Coal Mine (Todoroski Air Sciences Pty Ltd, 2014). On-site dust deposition monitoring was undertaken from 2010 to 2013 at seven locations. Additionally, PM<sub>10</sub> monitoring at three locations using DustTraks was completed. TSP and PM<sub>2.5</sub> were based on assumptions; and
- Rolleston Coal Expansion Project (AECOM Australia Pty Ltd, 2013). A dust monitoring program was conducted by AECOM to quantify existing ambient PM<sub>10</sub> concentrations at the project site using Beta Attenuation Monitors (BAMs). PM<sub>10</sub> monitoring was conducted at a homestead approximately 10 km north east of the existing Rolleston Mine between October 2011 and March 2012. The PM<sub>10</sub> concentrations were used to derive the TSP concentrations (200% of PM<sub>10</sub>) and PM<sub>2.5</sub> concentrations (36% of PM<sub>10</sub>). Dust deposition concentrations were measured at the mine in 2009.

Table 4-5 presents the assigned background concentrations for each assessment identified.



Table 4-5: Assigned Background Levels for Recent EIS Assessments

	Assigned Background Levels					
Project	TSP (μg/m³)	Dust Deposition (mg/m²/day)	PM <sub>10</sub> (μg/m³)			
	Annual	30 days	24 Hour	24 Hour	Annual	
Baralaba Coal	34.1	59.1 <sup>A</sup>	19.4	9.7	3.6	
Taroborah Coal	28.0 <sup>D</sup>	33.0 <sup>B</sup>	20.0°	5.4 <sup>D</sup>	2.8 <sup>D</sup>	
Rolleston Coal	36.6	50.0	20.0	7.2	6.6	

<sup>&</sup>lt;sup>A</sup> Reported as 1.8 g/m<sup>2</sup>/month

A summary of the assigned background concentrations used in this study are presented in Table 4-6. These background concentrations will be added to the predicted incremental emissions from the Project to derive total potential concentrations.

Table 4-6: Assigned Background Concentrations

Parameter	Air Quality Objective	Regulation	Period	Applied Background	Comments		
TSP	90 μg/m³	EPP (Air)	Annual	40 μg/m³	Conservative assumption		
PM <sub>10</sub>	50 μg/m <sup>3</sup>	EPP (Air)	24 Hour	20 μg/m³	Monitoring at		
PIVI <sub>10</sub>	25 μg/m³	EPP (Air)	Annual	10 μg/m³	Middlemount Mine		
PM2.5	25 μg/m³	EPP (Air)	24 Hour	9.7 μg/m³	Monitoring by Barabala		
PIVI2.5	8 μg/m³	EPP (Air)	Annual	3.6 μg/m <sup>3</sup>	Mine		
<b>Dust Deposition</b>	120 mg/m <sup>2</sup> /day	EPP (Air)	24 Hour	59 mg/m <sup>2</sup> /day	Conservative assumption		

<sup>&</sup>lt;sup>B</sup> Average of dust deposition monitoring at Foxleigh residence (which is not influenced by Middlemount operations)

 $<sup>^{\</sup>text{C}}$  70th percentile PM $_{\!10}$  24-hour concentration at Middlemount Village

<sup>&</sup>lt;sup>D</sup> Taken from Ensham Coal mine monitoring



#### 5 METHODOLOGY

#### 5.1 OVERVIEW

The air quality impact assessment has been carried out as follows:

- An emissions inventory of TSP, PM10, PM2.5, and deposited dust for the proposed Project was compiled using National Pollutant Inventory (NPI) and United States Environmental Protection Agency (USEPA) AP-42 emissions estimation methodology for the construction and operational stages of the Project (outlined in Section 5.2.2).
- Estimated emissions data was used as input for air dispersion modelling. The modelling techniques
  were based on a combination of The Air Pollution Model (TAPM) prognostic meteorological model
  (developed by CSIRO), and the CALMET model suite used to generate a three dimensional
  meteorological dataset for use in the CALPUFF dispersion model (Section 5.3).
- The atmospheric dispersion modelling results were assessed against the air quality assessment criteria described in Section 3 as part of the impact assessment (Section 6). Air quality controls are applied to reduce emission rates where applicable.

#### 5.2 ESTIMATED EMISSIONS

#### 5.2.1 POLLUTION CAUSING ACTIVITIES

The air quality assessment takes into account dust generating activities from mining activities and disturbed surfaces within the mine lease application area boundaries. The main emissions to air are dust and particulate matter generated by the onsite construction and mining activities which primarily occur as a result of the following activities:

- site clearance of areas for construction activities including vegetation clearance, topsoil removal and storage, and earthworks
- excavation of coal and overburden
- · loading/unloading of haul trucks
- bulldozer and grader operations
- wind erosion from disturbed areas and stockpiles
- transfer points
- conveyors
- crushing and screening
- vehicle movements
- blasting and drilling
- diesel combustion

Gaseous emissions to air (as NO<sub>2</sub>, CO and SO<sub>2</sub>) from blasting activities also have the potential to impact upon receptors in very close proximity to the activities.

In addition, air pollutants from diesel combustion may release other air pollutants such as sulphur dioxide (SO<sub>2</sub>), nitrogen dioxide (NO<sub>2</sub>), carbon monoxide (CO) and trace quantities of volatile organic compounds. These substances are not considered to be emitted in sufficient quantities to affect air quality at sensitive receptors beyond the Project boundary; and have not been modelled in the air quality assessment.

#### 5.2.2 EMISSIONS ESTIMATION

#### 5.2.2.1 EMISSIONS SCENARIOS

Emissions to air from three stages of the proposed Project have been included in this assessment as follows:

- Construction Stage;
- Stage 1, Year 3 of operations (up to ~2 Mtpa ROM); and
- Stage 2, 12 years following commencement of operation (up to ~10 Mtpa ROM)



#### 5.2.2.2 EQUIPMENT

The Proponent provided the mobile plant equipment list schedule for the construction and operation of the Project. The equipment schedules for construction and operation are presented in Table 5-1 and Table 5-2 respectively.

Table 5-1: Equipment Schedule for Construction

Equipment	Quantity
CAT 631G Scraper	2
785D Haul Truck	4
789D Haul Truck	4
793D Haul Truck	5
RH170 Excavator	1
Liebherr 996 Excavator	1
EX1200 Excavator	1
SKS 270mm Drill	
MD5150C Track Drill	
D9 Dozer	1
D10 Dozer	1
D11 Dozer	1
HD605 Water Cart	1
16M Grader	
24H Grader	
16 Grader	1
B-Double Coal Haulage Units	
992 Front End Loader	1
960 Front End Loader	1
980 Front End Loader	1
Volvo Semi-Tippers	8
Service Truck	1
Pump Truck	1
Fuel Truck	1
Frannar Crane	1
Service vehicles	
Generator (520kVA)	
Generator (300kVA)	
Generator (1MW)	1
UDR800 Drill	1



Table 5-2: Mining Equipment Schedule for Operation

	Quantity			
Equipment	Year 3 (Stage 1)	Year 12 (Stage 2)		
CAT 631G Scraper	1	1		
785D Haul Truck				
789D Haul Truck	4	8		
793D Haul Truck	8	36		
RH170 Excavator	1	2		
Liebherr 996 Excavator	2	9		
EX1200 Excavator				
SKS 270mm Drill	1	4		
MD5150C Track Drill	1	3		
D9 Dozer	1	4		
D10 Dozer	2	5		
D11 Dozer	2	4		
HD605 Water Cart	2	4		
16M Grader	2	2		
24H Grader	1	2		
16 Grader				
B-Double Coal Haulage Units	2	8		
992 Front End Loader	3	6		
960 Front End Loader				
980 Front End Loader				
Volvo Semi-Tippers				
Service Truck	1	2		
Pump Truck	1	2		
Fuel Truck	1	3		
Frannar Crane	1	2		
Service vehicles	10	19		
Generator (520kVA)	3	3		
Generator (300kVA)	3	3		
Generator (1MW)				
UDR800 Drill				

The scenario assessed for Stage 2 of operations represents near maximum capacity (i.e. 10 Mtpa compared with 2 - 5 Mtpa) with maximum equipment usage. This scenario is considered representative of worst case conditions.

#### 5.2.2.3 EMISSIONS ESTIMATION

#### 5.2.2.3.1 PARTICULATE & DUST

The National Pollutant Inventory (NPI) Emission Estimation Technique Manual for Mining v3.0 (NPI, 2011) provides data on emissions of air pollutants during typical coal mine operations. This data is based on measurements of dust emissions from coal mines in Australia or adopted from US EPA AP-42 emission estimates. The NPI Emission Estimation Technique Manual for Mining v3.0 and US EPA AP-42 have been used to provide data to estimate the amount of TSP, PM10 and PM2.5 emitted from the various mine activities, based on the amount of coal and overburden material mined as provided by the Proponent.

Emission factors are used to estimate a facility's emissions by the general equation:



$$E_{i(kg/yr)} = \left[A_{(t/h)} \times OP_{(h/yr)}\right] \times EF_{i(kg/t)} \times \left[1 - \frac{CE_{i}}{100}\right]$$

Where:

E<sub>i (kg / yr)</sub> = Emission rate of pollutant

 $A_{(t/h)}$  = Activity rate

 $OP_{(h/yr)} = operating hours$ 

 $\mathsf{EF}_{\mathsf{i}\,\mathsf{l}(\mathsf{kg}\,\mathsf{f}\,\mathsf{t})}$  = uncontrolled emission factor of pollutant

CE <sub>i</sub> = overall control efficiency for pollutant

The emission factors and methodology used to estimate emissions for each source types outlined above are discussed in Appendix B.

Table 5-3 to 5-5 summarise the annual emission rates accounting for the proposed control estimated for the main sources of air emissions from the mining activities during the construction, year 3 of operations and year 12 of maximum operations.

Table 5-3: Construction stage emission rates

Course	Emission rate (g/s)				
Source	TSP	PM10	PM2.5		
Wind erosion	7.45	3.53	1.65		
Diesel combustion	-	-	1.0		
Power generation	0.07	0.07	0.07		
Wheel generated dust	3.7	1.1	0.1		
Site clearance activities	13.73	4.30	0.62		
TOTAL	24.96	8.99	3.45		

Table 5-4: Operational Year 3 emission rates

Source	Emission rate (g/s)				
Source	TSP	PM10	PM2.5		
CHPP operations	3.40	1.49	0.31		
Waste handling	1.77	0.68	0.19		
Wind erosion	8.45	3.75	1.68		
Wheel generated dust	11.24	3.31	0.21		
Mining operations	25.71	8.63	0.89		
Blasting/drilling	48.93	25.35	1.47		
Diesel combustion	-	-	4.40		
Power generation	0.21	0.21	0.21		
Train Loadout	0.51	0.20	0.07		
TOTAL	100.23	43.62	9.43		



Source	Emission rate (g/s)						
Source	TSP	PM10	PM2.5				
CHPP operations	8.14	3.36	0.84				
Waste handling	11.29	4.25	1.19				
Wind erosion	17.23	5.61	1.96				
Wheel generated dust	33.87	10.01	0.58				
Mining operations	35.15	12.81	1.19				
Blasting/drilling	48.93	25.35	1.47				
Diesel combustion	-	-	5.41				
Power generation	0.40	0.40	0.40				
Train Loadout	2.55	0.82	0.24				
TOTAL	157.56	62.62	13.28				

The following controls were applied to the dust sources for the estimation of emissions in accordance with the NPI) Emission Estimation Technique Manual for Mining v3.0:

- 50% control for water sprays applied to stockpiles and exposed areas;
- 90% control for revegetation of exposed areas;
- 86% control for level 2 watering of haul routes (>2 litres/m²/h) and limiting vehicle speeds on haul routes to 40 km/h:
- 70% control for water sprays applied to drilling; and
- 50% control for TSP and 5 % for PM10 for pit retention.

Between 570 and 970 ML per year will be required dependent on the amount of coal being processed, with the bulk (430 – 590 ML per year) being for dust suppression, followed by coal processing (81 to 320 ML per year). Service water and potable water use are constant year to year, at 50 and 6.3 ML per year respectively. This consists of the demand generated by the coal processing and the requirements for potable water, sewage, dust suppression and washdown. This water requirement will be supplied from harvesting on-lease stormwater runoff, mine affected water from pit dewatering activities and water reuse within the CHPP.

#### 5.2.2.3.2 GASEOUS EMISSIONS FROM BLASTING ACTIVITIES

Gaseous emissions (NO2, CO and SO2) from blasting activities have been estimating using the emission factors specified in Table 7 of the NPI Emission estimation technique manual for Explosives detonation and firing ranges Version 3.1. The estimations are based on the following activity data:

- Blasting frequency 1 per day
- Blasting mix ANFO, Heavy ANFO and Emulsion
- MIC 1000 kg / 250 kg

#### 5.3 MODELLING METHODOLOGY

#### 5.3.1 TAPM

A 3-dimensional dispersion wind field model, CALPUFF, has been used to simulate the impacts from the Project. CALPUFF is an advanced non-steady-state meteorological and air quality modelling system developed and distributed by Earth Tech, Inc. The model has been approved for use in the 'Guideline on Air Quality Models' (Barclay and Scire, 2011) as a preferred model for assessing applications involving complex meteorological conditions such as calm conditions.

To generate the broad scale meteorological inputs to run CALPUFF, this study has used the model The Air Pollution Model (TAPM), which is a 3-dimensional prognostic model developed and verified for air pollution studies by the CSIRO.



TAPM was configured as follows:

- Centre coordinates 22° 39.0 S, 149° 38.0 E;
- Dates modelled 1st January 2014 to 31st December 2014;
- Four nested grid domains of 20 km, 10 km, 3 km and 1 km;
- 70 x 70 grid points for all modelling domains;
- 25 vertical levels from 10 m to an altitude of 8000 m above sea level; and
- The default TAPM databases for terrain, land use and meteorology were used in the model.

#### **5.3.2 CALMET**

CALMET is an advanced non-steady-state diagnostic three-dimensional meteorological model with micrometeorological modules for overwater and overland boundary layers. The model is the meteorological preprocessor for the CALPUFF modelling system.

The TAPM generated meteorological data is utilised in this model. The CALMET simulation was set up in accordance with the best practice guidelines for NSW (Barclay and Scire, 2011). The CALMET simulation was run as No-Obs simulation with the gridded TAPM three-dimensional wind field data from the innermost grid. CALMET then adjusts the prognostic data for the kinematic effects of terrain, slope flows, blocking effects and three-dimensional divergence minimisation.

#### 5.3.3 CALPUFF

CALPUFF is a non-steady-state Lagrangian Gaussian puff model. CALPUFF employs the three-dimensional meteorological fields generated from the CALMET model by simulating the effects of time and space varying meteorological conditions on pollutant transport, transformation and removal.

Emission sources can be characterised as arbitrarily-varying point, area, volume and lines or any combination of those sources within the modelling domain.

Due to some change in surrounding environment topography, the radius of influence of terrain features was set at 5 km while the minimum radius of influence was set as 0.1 km. The terrain data incorporated into the model had a resolution of 1 arc-second (approximately 30 m) in accordance with the *Generic Guidance and Optimum Model Settings for the CALPUFF Modelling System for Inclusion into the 'Approved Methods for the Modelling and Assessments of Air Pollutants in NSW, Australia'.* 

#### 5.3.4 OTHER MODELLING INPUT PARAMETERS

#### 5.3.4.1 PARTICLE SIZE DISTRIBUTION

CALPUFF requires particle distribution data (geometric mass mean diameter, standard deviation) to compute the dispersion of particulates (Table 5-6).

 Particle size
 Mean particle diameter (μm)
 Geometric standard deviation (μm)

 TSP
 15
 2

 PM10
 4.88
 1

 PM2.5
 0.89
 1

Table 5-6: Particle size distribution data

#### 5.3.4.2 SOURCE TYPE AND INITIAL SOURCE STRUCTURE

The following source types were modelled as part of the assessment:



- Wheel-generated dust from trucks travelling on the haul roads was modelled as a number of volume sources that were spread out along the entire haul road route. The emissions for each road section were determined as a proportion of total emissions on that haul road using the ratio of the section length to the total haul road length.
- Coal handling and processing and train load out activities were also modelled as volume sources as
  they represent dust emissions which are at ambient temperatures and are already mixed with the
  surrounding air.
- Dust emissions from other sources including wind erosion from ROM stockpiles, haul roads, pit and overburden dump areas were modelled as area sources.



#### **6 ASSESSMENT OF IMPACTS**

#### 6.1 ASSESSMENT OF IMPACTS ON SENSITIVE RECEPTORS

#### 6.1.1 CONSTRUCTION IMPACTS

Discharges to air (in particular, dust) during the construction phase are primarily a management issue and can be minimised with good management practices. The control of the emissions from the construction phase is discussed in Section 7.1.

The predicted ground-level concentrations of TSP,  $PM_{10}$ ,  $PM_{2.5}$  and dust deposition at the nearest sensitive receptors in isolation and with background levels for the construction scenario are presented in Table 6-1. Contour plots of the predicted maximum ground-level concentrations including background are presented in Appendix C.

#### The model results show:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the results just above the background concentration of 40 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 32.6 µg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 µg/m³ criterion.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 14.3. μg/m³ is predicted to occur at the Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.0 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The predicted dust deposition impacts from construction are negligible with the cumulative deposition of 82.6 mg/m²/day which is below the 120 mg/m²/day criterion.

Overall, it can be seen that with the predicted pollutant concentrations from the construction of the Project are well below the relevant criteria.

#### 6.1.2 OPERATIONAL IMPACTS

The predicted ground-level concentrations of TSP,  $PM_{10}$ ,  $PM_{2.5}$  and dust deposition for the operation of the Project for year 3 and year 12 at the nearest sensitive receptors are presented in Table 6-2 and Table 6-3. Contour plots of the predicted maximum ground-level concentrations including background are presented in Appendix C.

The model results for the year 3 operations show:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the maximum concentration of 42.6 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 43.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The incremental increase in PM<sub>10</sub> due to the operation of the Project is approximately 23.2 μg/m³ at this receptor.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 17.4 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.3 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 4.4 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 63.4 mg/m²/day which is well below the 120 mg/m²/day criterion.



The model results for the year 12 operations show:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the maximum concentration of 45.1 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 47.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The incremental increase in PM<sub>10</sub> due to the operation of the Project is approximately 27.2 μg/m³ at this receptor.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 19.8 µg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 µg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 6.1 µg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 µg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 9.2 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 68.2 mg/m²/day which is well below the 120 mg/m²/day criterion.

Overall, it can be seen that with the Project operating at 2 Mtpa and 10 Mtpa, the predicted pollutant concentrations are below the relevant criteria due to the distance between the Project and the sensitive receptors.



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Air Quality Assessment

Table 6-1: Predicted maximum ground-level concentrations for the Project construction

	In isolation							Cumulative						
Receptor	PM <sub>2.5</sub> (μg/m³)		PM <sub>10</sub> (μg/m³)		TSP (µg/m³) Dust Deposition (mg/m²/day)		PM <sub>2.5</sub> (μg/m³)		PM <sub>10</sub> (μg/m³)		TSP (μg/m³)	Dust Deposition (mg/m²/day)		
	24 Hour	Annual	24 Hour	Annual	24 Hour	1 Month	24 Hour	Annual	24 Hour	Annual	Annual	1 Month		
R1	3.17	0.43	12.97	1.75	0.94	7.69	12.87	4.03	26.86	11.75	41.30	66.69		
R2	1.02	0.04	3.25	0.11	0.16	0.98	10.72	3.64	22.10	10.11	40.17	59.98		
R3	0.28	0.01	0.83	0.03	0.05	0.46	9.98	3.61	20.71	10.03	40.05	59.46		
R4	0.24	0.01	0.82	0.04	0.06	0.55	9.94	3.61	20.70	10.04	40.06	59.55		
R5	2.78	0.17	11.43	0.68	0.42	4.77	12.48	3.77	24.52	10.68	40.55	63.77		
R6	1.77	0.15	7.33	0.63	0.30	2.93	11.47	3.75	23.17	10.63	40.40	61.93		
R7	0.21	0.01	0.78	0.03	0.02	0.25	9.91	3.61	21.29	10.03	40.03	59.25		
R8	4.55	1.37	17.90	4.81	4.59	23.58	14.25	4.97	32.58	14.81	45.64	82.58		
R9	0.48	0.05	1.81	0.16	0.14	0.85	10.18	3.65	21.15	10.16	40.16	59.85		
Criteria	25	8	50	25	90	120	25	8	50	25	90	120		



## Orange Environmental Central Queensland Coal Project Air Quality Assessment

Table 6-2: Predicted maximum ground-level concentrations for the Project operation, Year 3

	In isolation							Cumulative					
Receptor	PM <sub>2.5</sub> (μg/m <sup>3</sup> )		PM <sub>10</sub> (μg/m³)		TSP (μg/m³) Dust Deposition (mg/m²/day)		PM <sub>2.5</sub> (μg/m³)		PM <sub>10</sub> (μg/m³)		TSP (μg/m³)	Dust Deposition (mg/m²/day)	
	24 Hour	Annual	24 Hour	Annual	24 Hour	1 Month	24 Hour	Annual	24 Hour	Annual	Annual	1 Month	
R1	5.83	0.78	19.15	2.69	1.50	3.40	15.53	4.38	39.15	12.69	41.50	62.40	
R2	1.05	0.04	3.41	0.15	0.07	0.36	10.75	3.64	23.41	10.15	40.07	59.36	
R3	0.25	0.01	0.70	0.04	0.02	0.12	9.95	3.61	20.70	10.04	40.02	59.12	
R4	0.32	0.01	1.01	0.05	0.02	0.13	10.02	3.61	21.01	10.05	40.02	59.13	
R5	5.12	0.29	21.11	1.04	0.54	2.42	14.82	3.89	41.11	11.04	40.54	61.42	
R6	3.36	0.30	12.88	1.00	0.46	1.48	13.06	3.90	32.88	11.00	40.46	60.48	
R7	0.44	0.01	1.36	0.03	0.01	0.07	10.14	3.61	21.36	10.03	40.01	59.07	
R8	7.68	1.66	23.23	5.17	2.56	4.42	17.38	5.26	43.23	15.17	42.56	63.42	
R9	1.02	0.07	2.62	0.23	0.08	0.28	10.72	3.67	22.62	10.23	40.08	59.28	
Criteria	25	8	50	25	90	120	25	8	50	25	90	120	



## Orange Environmental Central Queensland Coal Project Air Quality Assessment

Table 6-3: Predicted maximum ground-level concentrations for the Project operation, Year 12

	In isolation							Cumulative						
Receptor	PM <sub>2.5</sub> (μg/m³)		PM <sub>10</sub> (μg/m³)		TSP (μg/m³) Dust Deposition (mg/m²/day)		PM <sub>2.5</sub> (μg/m³)		PM <sub>10</sub> (μg/m³)		TSP (μg/m³)	Dust Deposition (mg/m²/day)		
	24 Hour	Annual	24 Hour	Annual	24 Hour	1 Month	24 Hour	Annual	24 Hour	Annual	Annual	1 Month		
R1	6.68	0.98	21.86	2.87	2.88	2.52	16.38	4.58	41.86	12.87	42.88	61.52		
R2	1.56	0.11	5.23	0.38	0.30	0.05	11.26	3.71	25.23	10.38	40.30	59.05		
R3	0.44	0.02	1.36	0.06	0.05	0.04	10.14	3.62	21.36	10.06	40.05	59.04		
R4	0.56	0.03	1.43	0.10	0.08	0.06	10.26	3.63	21.43	10.10	40.08	59.06		
R5	5.87	0.39	19.16	1.21	1.04	1.16	15.57	3.99	39.16	11.21	41.04	60.16		
R6	4.41	0.42	12.97	1.22	1.02	0.84	14.11	4.02	32.97	11.22	41.02	59.84		
R7	0.69	0.02	1.93	0.05	0.03	0.03	10.39	3.62	21.93	10.05	40.03	59.03		
R8	10.11	2.47	27.18	7.08	5.07	9.17	19.81	6.07	47.18	17.08	45.07	68.17		
R9	1.37	0.11	3.09	0.29	0.16	0.20	11.07	3.71	23.09	10.29	40.16	59.20		
Criteria	25	8	50	25	90	120	25	8	50	25	90	120		



#### 6.2 ASSESSMENT OF IMPACTS ON WETLAND RECEPTORS

Table 6-4 outlines the maximum predicted dust deposition rates for the nearest wetlands and compares with the adopted goal. As shown in the table, the model predictions are all below the adopted goal.

Table 6-4: Maximum predicted dust deposition rate on the three wetlands

Description	UTM Coord	linates (km)	120-day rolling av (mg/		
	Easting	Northing	Isolation	Cumulative	Criteria
Tooloombah					
Creek	769.689	7488.548	20.28	79.28	
Deep Creek	775.226	7486.022	3.11	62.11	
Western					
Boundary					200 mg/m <sup>2</sup> /day
Wetland 1	770.787	7486.254	17.41	76.41	
Western					
Boundary					
Wetland 2	770.743	7487.605	26.49	85.49	

#### 6.3 ASSESSMENT OF IMPACTS FROM GASEOUS BLASTING EMISSIONS

Mine blasting near the Bruce Highway has the potential to affect users of the National Highway (the Bruce Highway). An assessment of the impacts of blasting emissions on vehicles travelling along the Highway has therefore been undertaken, as follows:

- Gaseous emissions (NO<sub>2</sub>, CO and SO<sub>2</sub>) from blasting activities have been estimated (Section 5.2.2.3.2).
- The updated mine plan excludes blasting activities within 500m of the Bruce Highway. The locations of the blasting activities were therefore set at the closest possible distance (500m) to five sensitive receptors (R13 to R17) selected as representative of vehicles travelling along the Highway. The blasting activities (B1 to B10) were located on each side of the Highway (Figure 6-1).
- Dispersion modelling of the pollutant emissions was carried out in accordance with the methodologies outlined in Section 5.
- Model predictions of the gaseous ground level concentrations of pollutants were assessed by comparison with the shortest time average specified in the QEPP (Air) ambient air quality criteria for each pollutant modelled (i.e. 1 hour for SO<sub>2</sub>, 8 hours for CO and 1 hour for NO<sub>2</sub>). Note this approach is considered conservative since the vehicles are expected to remain on the section of the Highway within the Project area for much shorter durations.

Table 6-5 outlines the model predictions at each sensitive receptor. As shown in the table, the model predictions are well below the criteria.



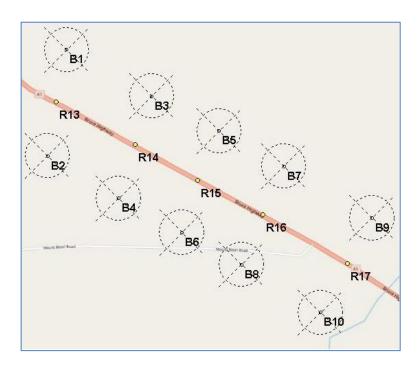


Figure 6-1: Locations of blasting activities and modelled Bruce Highway receptors

Description	UTM Coordinates (km)		Model prediction (µg/m3)			
	Easting	Northing	1 hour SO <sub>2</sub>	1 hour NO <sub>2</sub>	8 hour CO	
R13	771.466	7487.457	0.02	6.23	10.47	
R14	772.222	7487.048	0.02	5.36	10.22	
R15	772.824	7486.708	0.02	5.04	8.43	
R16	773.45	7486.376	0.02	5.46	7.59	
R17	774.26	7485.913	0.03	7.43	6.33	
Criteria		•	570	250	11,000	

Table 6-5: Maximum predicted gaseous pollutant concentrations at the five Bruce Highway receptors

## 6.4 COAL DUST FROM RAIL HAULAGE

The Project proposes to transport the coal via the North Coast Rail and Goonyella rail systems to the Dalrymple Bay Coal Terminal. The proposed rail usage will be within the current approved capacity and usage of the rail system. However, it is acknowledged that there will be trains (laden and unladen) transporting coal on the rail system and that there are concerns from community of Clairview regarding the potential impacts of coal dust from rail haulage (laden and unladen) on the North Coast Rail System including impacts upon ecosystem values and water supply.

For rail transport in general, emissions of particles can be produced by wind erosion of loose soil and other material present in the rail corridor during the passage of trains (this may also occur in the absence of trains during strong winds) and engine emissions from diesel-powered locomotives. In relation to coal trains, particle emissions can also result from erosion of the coal surface of loaded wagons or residual coal in unloaded wagons during transit. In addition, coal leakage from the doors of wagons and coal deposited on sills, shear plates and bogies of wagons during loading can be deposited in the rail corridor, where it can be subsequently re-entrained into the air by wind erosion. The amount and rate of coal dust emitted from coal trains is variable and is dependent upon factors such as the surface area of coal exposed to air currents during transport, the shape or

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profile of load, the properties of the coal (dustiness, moisture content), the train type, speed, and vibration, the transport distance and route characteristics, and rainfall.

Coal dust particles associated with rail transport would be most likely to be present as larger dust particles that settle from the air, but some will exist as PM10 particles.

In response to the concerns about coal dust from rail haulage we refer to the investigation by the Queensland Government Department of Science, Information Technology, Innovation and the Arts (DSITIA) into particle levels along the Western and Metropolitan Rail Systems used by trains hauling coal from mines in the Clarence-Moreton and Surat Basins in southern Queensland to the Port of Brisbane. The investigation was undertaken in response to this public concern about coal dust emissions from trains and a Queensland Government challenge to improve environmental outcomes for residents living along the rail corridor.

The investigation focused on acquiring data to assess both health and nuisance impacts in the community, together with determination of the contribution of coal particles to overall dust levels. The monitoring program collected information on:

- PM10 and PM2.5 levels—to assess possible human health impacts;
- Deposited dust (dust fall)—to assess possible amenity degradation (dust nuisance) impacts and to determine the contribution of coal particles to overall dust levels; and
- Real-time particle levels—to assess the changes in short-term particle levels associated with the passage of different train types on the Metropolitan rail system.

Monitoring was conducted over a four month period at six locations along the Western and Metropolitan rail systems used to transport coal to the Port of Brisbane (Oakey, Willowburn (Toowoomba), Dinmore, Tennyson, Fairfield and Coorparoo) and one background location on a section of the Metropolitan rail system not used by coal trains (Chelmer). The monitoring locations ranged in distance from the nearest rail track from 2m to 21 m. Train movements at the six locations during the monitoring period ranged from 10 loaded and 11 unloaded to 19 loaded and 18 unloaded per day.

The monitoring results showed that ambient particle concentrations complied with ambient air quality objectives at all rail corridor monitoring sites during both the pre- and post-veneering monitoring periods. Ambient PM10 and PM2.5 concentrations did not exceed the Queensland Environmental Protection (Air) Policy 2008 (EPP Air) 24-hour average air quality objectives of  $50 \,\mu g/m^3$  and  $25 \,\mu g/m^3$  respectively on any day during the investigation period. The highest average PM2.5 concentration measured during either the pre- or post-veneering periods was less than the EPP Air annual objective value of  $8 \,\mu g/m^3$ . The Queensland Department of Health has therefore concluded that, for people living along the rail corridor, the dust concentrations, resulting from all particle sources, measured during the investigation are unlikely to result in any additional adverse health effects.

Microscopic examination showed that mineral dust (soil or rock dust) was the major component (50 to 90 per cent) of larger particles that settled from the air at each monitoring site during both the pre- and post-veneering monitoring periods. Coal particles typically accounted for about 10 per cent of the total surface area in the deposited dust samples, with the amount present in individual samples ranging from trace levels up to 20 per cent of the total surface coverage. At most locations another black-coloured particle, rubber dust, was found to make up on average about 10 per cent of the deposited dust surface coverage.

Despite the closeness of the sampling sites to the rail (e.g. to a minimum of 2 m), insoluble dust deposition rates did not exceed the trigger level for dust nuisance of 4 g/m²/30 days above background levels (or 130 mg/m²/day averaged over a 30-day period) recommended by the New Zealand Ministry for the Environment at any of the rail corridor monitoring sites during both the pre- and post-veneering monitoring periods.

Based on this investigation, it can be concluded that impacts of coal dust from rail haulage (laden and unladen) will be unlikely to result in any additional adverse health effects for people living along the North Coast Rail System corridor.



In addition, on the basis of the dust deposition and analysis results for samples collected extremely close to the rail line it can be concluded that impacts of coal dust on ecosystems and water supplies (at much greater distances to the rail line) will be minimal.

#### 7 MITIGATION

A summary of the proposed mitigation measures is provided in this section for both construction and operational phases of the Project.

#### 7.1 CONSTRUCTION PHASE

Measures for the management of dust emissions during the construction phase to be employed include, but not necessarily be limited to the following:

- Water roads and exposed areas to reduce wheel-generated dust as required;
- Allow vegetation to establish on stockpiled overburden to prevent wind erosion;
- Minimisation of haul trips and trip distances, where practicable;
- So far as practical, erect physical barriers such as bunds and or wind breaks around stockpiles or areas where earth moving is required;
- Minimising speed of on-site traffic, where applicable, to minimise wheel generated dust;
- Ensure all vehicles are suitably fitted with exhaust systems that minimise gaseous and particulate emissions to meet vehicle design standards; and
- Where practicable limit vegetation and soil clearing to approved areas to minimise the area of exposed soil that may generate dust.

# 7.2 OPERATIONAL PHASE

The following operational controls to reduce dust emissions are recommended:

- It is recommended that the selected generator has low emissions of nitrogen oxides to reduce the
  potential exposure to pollutants in relation to Work Health and Safety requirements;
- Regular watering of active mining areas, stockpiles areas and haul roads that are subject to frequent vehicle movements;
- All equipment utilised on site will be maintained in an efficient and effective manner;
- Where practicable limit vegetation and soil clearing to reflect the operational requirements;
- Where practicable reuse cleared vegetation during the rehabilitation phase of the Project to minimise burning; and
- Progressive site rehabilitation and revegetation, as proposed.

## 7.2.1 UNSEALED ROADS

In addition to the general operational controls preventative measures will be applied, where practicable, to prevent material being deposited on haul roads, such as:

- Avoid overloading which could result in spillage;
- General speed on unsealed haul roads will be limited;
- In the event that road dust is visible above haul truck wheel height, truck operators are to call for additional wet suppression;
- Visual dust monitoring will be undertaken by supervisory staff to ensure effective dust control; and

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• Conduct regular maintenance of haul roads including scheduled grading.

### 7.2.2 STOCKPILES

The following controls are recommended to reduce dust emissions from stockpiles:

- Visual monitoring of stockpiles for dust emissions will be conducted by personnel; and
- Apply water suppression around all active stockpile areas, when required.

### 7.2.3 OVERBURDEN AREAS

The following controls are recommended to reduce dust emissions from overburden emplacement areas based on the assessment of risk and the potential for generation of dust:

- After initial extraction, all overburden material not placed in the out of pit dumps will be placed back within the mined area;
- Overburden will be revegetated progressively; and
- Restrict vehicle movements to defined routes on overburden emplacement areas, with wet suppression applied to such routes as required.

# 7.2.4 GENERAL MATERIAL EXTRACTION AND DUMPING

The following controls are recommended to reduce dust emissions from material extraction and dumping:

- Minimise double handling of material;
- Identify material types that contain fine and/or friable material, and implement a risk based approach for effective dust mitigation, e.g. minimisation of topsoil stripping during adverse weather conditions; and
- Prepare work areas prior to commencement of mining activities to minimise dust generation potential,
   e.g. watering of extraction areas.



# **8 GREENHOUSE GAS**

### 8.1 INTRODUCTION

Vipac Engineers and Scientists Ltd (Vipac) was commissioned by CDM Smith to prepare a greenhouse gas assessment for the Project.

This assessment determines the carbon dioxide equivalent (CO<sub>2</sub>-e) emissions from the Project according to international and Federal guidelines.

### 8.2 BACKGROUND

Greenhouse gases are a natural part of the atmosphere; they absorb and re-radiate the sun's warmth, and maintain the Earth's surface temperature at a level necessary to support life. Human actions, particularly burning fossil fuels (coal, oil and natural gas), agriculture and land clearing, are increasing the concentrations of the greenhouse gases. This is the enhanced greenhouse effect, which is contributing to warming of the Earth.

Greenhouse gases include water vapour, carbon dioxide (CO<sub>2</sub>), methane, nitrous oxide and some artificial chemicals such as chlorofluorocarbons (CFCs). Water vapour is the most abundant greenhouse gas. These gases vary in effect and longevity in the atmosphere, but scientists have developed a system called Global Warming Potential to allow them to be described in equivalent terms to CO<sub>2</sub> (the most prevalent greenhouse gas) called equivalent carbon dioxide emissions (CO<sub>2</sub>-e). A unit of one tonne of CO<sub>2</sub>-e (t CO<sub>2</sub>-e) is the basic unit used in carbon accounting. An emissions inventory, or 'carbon footprint', is calculated as the sum of the emission rate of each greenhouse gas multiplied by the global warming potential.

### 8.3 LEGISLATION OVERVIEW

The Commonwealth National Greenhouse and Energy Reporting Act 2007 (NGER Act) established a national framework for corporations to report greenhouse gas emissions and energy consumption. The NGER Act requires corporations to submit an annual report in energy consumption, energy production and greenhouse gas emissions, if any of the following thresholds are met:

- The facility consumes more than 100 terajoules of energy in a financial year or emits greenhouse gases above 25,000 tonnes CO<sub>2</sub>-e (facility threshold); and
- All Australian facilities collectively consume more than 200 terajoules of energy in a financial year or emit greenhouse gases above 50,000 tonnes CO<sub>2</sub>-e (corporate threshold).

A facility is defined as an activity, or a series of activities (including ancillary activities), if it involves the production of greenhouse gas emissions, the production of energy or the consumption of energy; and forms a single undertaking or enterprise and meets the requirements of the regulations.

### 8.4 METHODOLOGY

The Department of Industry, Science, Energy and Resources (formerly Department of the Environment and Energy (DotEE)) monitors and compiles databases on anthropogenic activities that produce greenhouse gases in Australia. The DotEE has published greenhouse gas emission factors for a range of anthropogenic activities. The DotEE methodology for calculating greenhouse gas emissions is published in the National Greenhouse Accounts (NGA) Factors workbook (DotEE, 2019). This workbook is updated regularly to reflect current compositions in fuel mixes and evolving information on emission sources.

The scope that emissions are reported, as defined by the NGA Factors Workbook is determined by whether the activity is within the organisation's boundary (Scope 1 – Direct Emissions) or outside the organisation's boundary (Scopes 2 and 3 – Indirect Emissions). The scopes are described below:

• Scope 1 Emissions: Direct (or point-source) emission factors give the kilograms of carbon dioxide equivalent (CO<sub>2</sub>-e) emitted per unit of activity at the point of emission release (i.e. fuel use, energy use, manufacturing process activity, mining activity, on-site waste disposal, etc.);



- Scope 2 Emissions: Indirect emissions from the generation of the electricity purchased and consumed by an organisation as kilograms of CO<sub>2</sub>-e per unit of electricity consumed; and
- Scope 3 Emissions: Indirect emissions for organisations that:
  - a. Burn fossil fuels: to estimate their indirect emissions attributable to the extraction, production and transport of those fuels; or
  - b. Consume purchased electricity: to estimate their indirect emissions from the extraction, production and transport of fuel burned at generation and the indirect emissions attributable to the electricity lost in delivery in the transmission and distribution network.

Scope 1 emissions include those from fuel use by vehicles, coal burnt in boilers and methane from wastewater systems. Scope 2 emissions are from any purchased electricity. Scope 3 emissions are from the emissions resulting from the energy required to manufacture products such as diesel and equipment.

The definition, methodologies and application of Scope 3 emission factors are currently subject to international discussions and have the potential to cause much confusion. Large uncertainty exists in the accurate quantification of these emissions.

Emission factors used in this assessment have been derived from either the DotEE, site-specific information or from operational details obtained from similar emission sources.

The majority of the emission factors used in this report have been sourced from the NGA Factors Workbook (DotEE, 2019) as indicated in Table 8-1.

Scope **Emission Source Emission Factor** Source Combustion emissions from ULP (stationary) 2.38 t CO<sub>2</sub>-e / kL NGA Factors Workbook, 2019 Combustion emissions from diesel (stationary) 2.68 t CO2-e / kL NGA Factors Workbook, 2019 1 Combustion for transport (general) 2.69 t CO2-e / kWh NGA Factors Workbook, 2019 0.02 t CO2-e / tonnes Extraction of coal (fugitive) - Queensland NGA Factors Workbook, 2019 raw coal

Table 8-1: Emission Factors

For this assessment Scope 1 and Scope 2 emissions have been calculated in accordance with the NGA Factors Workbook methodology.



#### 8.5 QUANTIFICATION OF EMISSIONS

The modeling takes into account the worst case scenario, identified at Year 12 when peak production will occur and operations will be at their closest point to sensitive receptors. Furthermore, the GHG emissions estimation and impact assessment is based on the worst case scenario, which is when the project will be at its highest operational state. Table 8-2 outlines the estimated greenhouse gas emissions for the construction and maximum operational phase (year 12) of the Project. The estimated total life of Project emissions are also provided. The following assumptions have been made for this assessment:

- The construction stage will require four months for completion;
- The construction and operational equipment list is in accordance with that specified in Table 5-1;
- 100 construction staff travelling approximately 1.8 km round-trip in 10 vehicles per day;
- 500 operational staff travelling approximately 1.8 km round-trip in 20 vehicles per day; and
- No electricity will be purchased from the grid1.

Table 8-2: Estimated Greenhouse Gas Emissions (CO<sub>2</sub>-e tonnes)

		Annual Emissions (t CO <sub>2</sub> -e)		Life of Project Emissions (t	
<b>Emission Source</b>	Scope	Construction	Operation (Year 12)	CO₂-e)	
Staff Movements	1 (direct)	4.1	24.9	448	
Equipment	1 (direct)	17,574	213,339	2,048,054	
Generator	1 (direct)	3.3	1,922	34,596	
Haulage	1 (direct)	-	13,174	85,631	
Fugitive Coal	1 (direct)	-	200,000	1,282,000	
		17,581	428,460	3,450,730	

#### 8.6 SUMMARY AND CONCLUSION

The results of the assessment of greenhouse gas emissions from the Project may be summarised as follows:

- The total emissions during the construction phase are 17,581 tonnes CO<sub>2</sub>-e, with the majority of the emissions from the diesel consumption by the construction equipment;
- During the operational phase the annual emissions are projected to be 428,460 tonnes CO<sub>2-e</sub>, which is above the threshold of reporting of 25,000 tonnes CO<sub>2-e</sub>. Therefore this Project will trigger NGER reporting requirements;
- The life of Project emissions are estimated to be 3,450,730 tonnes CO<sub>2-e</sub>; and
- The estimated maximum annual operational phase emissions (428,460 tonnes CO<sub>2</sub>-e) represents approximately 0.08% of Australia's latest greenhouse inventory estimates of 532.5 MtCO<sub>2</sub>-E (2019) and 0.28% of Queensland's latest published estimates of 152.9 MtCO<sub>2</sub>-E (2016).

As the period of peak production has been modelled and the above figures represent the worst case scenario for greenhouse gas production associated with the project, assessing other years with lower emissions would only demonstrate a lower maximum estimated annual operating emissions (equivalent to approximately 0.05%

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<sup>&</sup>lt;sup>1</sup> At the time of assessment an option to construct a 22kV line to the site for supplying electrical power for six offices was proposed. Should this option be adopted, the impact upon the overall estimated GHG emissions would be expected to be minimal.



of the national inventory). As noted the Project will be required to monitor greenhouse gas emissions in accordance with NGER reporting requirements.

#### 9 CONCLUSION

This assessment evaluates the potential impacts of air pollutants generated from the construction and operational stages of the Central Queensland Coal Project and provides recommendations to mitigate any potential impacts that might have an effect on nearby sensitive receptors. The air quality impact assessment has been carried out as follows:

- An emissions inventory of TSP, PM10, PM2.5, and deposited dust and gaseous blasting emissions for the proposed Project was compiled using National Pollutant Inventory (NPI) and United States Environmental Protection Agency (USEPA) AP-42 emissions estimation methodology for the construction, year 3 operations and maximum year 12 operational stages of the Project.
- Estimated emissions data was used as input for air dispersion modelling. The modelling techniques
  were based on a combination of The Air Pollution Model (TAPM) prognostic meteorological model
  (developed by CSIRO), and the CALMET model suite used to generate a three dimensional
  meteorological dataset for use in the CALPUFF dispersion model.
- The atmospheric dispersion modelling results were assessed against air quality and vegetation assessment criteria as part of the impact assessment. Air quality controls are applied to reduce emission rates where applicable.

The following controls were applied to the dust sources for the estimation of emissions in accordance with the NPI Emission Estimation Technique Manual for Mining v3.0:

- 50% control for water sprays applied to stockpiles and exposed areas:
- 90% control for revegetation of exposed areas;
- 86% control for level 2 watering of haul routes (>2 litres/m²/h) and limiting vehicle speeds on unpaved haul routes to < 40 km/h; and</li>
- 70% control for water sprays applied to drilling.

The results of the construction stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the results just above the background concentration of 40 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 32.6 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 14.3. μg/m³ is predicted to occur at the Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.0 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The predicted dust deposition impacts from construction are negligible with the cumulative deposition of 82.6 mg/m²/day which is below the 120 mg/m²/day criterion.

The results of the year 3 operational stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the maximum concentration of 42.6 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 43.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The incremental increase in PM<sub>10</sub> due to the operation of the Project is approximately 23.2 μg/m³ at this receptor.



- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 17.4 µg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 µg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 5.3 µg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 µg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 4.4 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 63.4 mg/m²/day which is well below the 120 mg/m²/day criterion.

The results of the year 12 operational stage modelling can be summarised as follows:

- The highest annual TSP concentrations are below the 90 μg/m³ criterion at all receptors, with the maximum concentration of 45.1 μg/m³.
- The maximum 24-hour average cumulative ground-level PM<sub>10</sub> concentration of 47.2 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 50 μg/m³ criterion. The incremental increase in PM<sub>10</sub> due to the operation of the Project is approximately 27.2 μg/m³ at this receptor.
- The highest 24-hour average cumulative ground-level PM<sub>2.5</sub> concentration of 19.8 μg/m³ is predicted to occur at Tooloombah Creek Service Station (R8), which is below the 25 μg/m³ criterion. The highest annual average cumulative ground-level PM<sub>2.5</sub> concentration is 6.1 μg/m³, predicted to occur at the Tooloombah Creek Service Station (R8), and is below the 8 μg/m³ criterion.
- The highest daily dust deposition results show that an incremental increase of 9.2 mg/m²/day will occur at the Tooloombah Creek Service Station receptor, with a total deposition of 68.2 mg/m²/day which is well below the 120 mg/m²/day criterion.

Overall, it can be seen that with the construction of the Project and the Project operating at 2 Mtpa and 10 Mtpa, the predicted pollutant concentrations are below the relevant criteria due to the distance between the Project and the sensitive receptors.

A greenhouse gas assessment has also been undertaken for the Project. This assessment determines the carbon dioxide equivalent (CO<sub>2</sub>-e) emissions from the Project according to international and Federal guidelines. The estimated maximum annual operational phase emissions (428,460 tonnes CO<sub>2</sub>-e) represent approximately 0.08% of Australia's latest greenhouse inventory estimates of 532.5 MtCO<sub>2</sub>-e (2019) and 0.28% of Queensland's latest published estimates of 152.9 MtCO<sub>2</sub>-e (2016).

Annual greenhouse gas rates are expected to exceed 25,000 t CO<sub>2</sub>-e and therefore this Project will trigger NGER reporting requirements.

Overall, air quality should not be considered a constraint to the approval of this Project.





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# Appendix A GLOSSARY

Ambient Monitoring Ambient monitoring is the assessment of pollutant levels by measuring the

quantity and types of certain pollutants in the surrounding, outdoor air.

Carbon Dioxide Equivalent A metric measure used to compare the emissions from various greenhouse

gases based upon their global warming potential (expressed as CO<sub>2</sub>-e).

Conveyor Mechanical handling equipment (which may include a belt, chain or shaker)

used to move ore or other materials from one location to another.

Deforestation Conversion of forested lands for non-forest uses.

Deposited Matter Any particulate matter that falls from suspension in the atmosphere

Dust Generic term used to describe fine particles that are suspended in the

atmosphere. The term is nonspecific with respect to the size, shape and

chemical composition of the particles.

EHP Department of Environment, Heritage and Protection (Queensland)

Emissions Release of a substance (usually a gas) into the atmosphere.

Emissions Factor Unique value for scaling emissions to activity data in terms of a standard rate

of emissions per unit of activity (e.g., grams emitted per litre of fossil fuel

consumed)

Fluorinated Gases Powerful synthetic greenhouse gases such that are emitted from a variety of

industrial processes.

Fluorocarbons Carbon-fluorine compounds that often contain other elements such as

hydrogen, chlorine, or bromine. Common fluorocarbons include chlorofluorocarbons (CFCs), hydrochlorofluorocarbons (HCFCs),

hydrofluorocarbons (HFCs), and perfluorocarbons (PFCs).

commonly derived from such non-point sources such as vehicular traffic on

unpaved roads, materials transport and handling

g/s grams per second

Global Warming Potential Measure of the total energy that a gas absorbs over a particular period of time

(usually 100 years), compared to carbon dioxide.

Greenhouse Gas Any gas that absorbs infrared radiation in the atmosphere. Greenhouse gases

include, carbon dioxide, methane, nitrous oxide, ozone, chlorofluorocarbons, hydrochlorofluorocarbons, hydrofluorocarbons, perfluorocarbons, sulfur

hexafluoride.

Haul Roads Roads used to transport extracted materials by truck around a mine site

Hydrocarbons Substances containing only hydrogen and carbon. Fossil fuels are made up of

hydrocarbons.

Hydrochlorofluorocarbons Compounds containing hydrogen, fluorine, chlorine, and carbon atoms.

Although ozone depleting substances, they are less potent at destroying

stratospheric ozone than chlorofluorocarbons.



Air Quality Assessment

Hydrofluorocarbons (HFCs) Compounds containing only hydrogen, fluorine, and carbon atoms. HFCs are

emitted as by-products of industrial processes and are also used in

manufacturing.

Methane (CH<sub>4</sub>) A hydrocarbon that is a greenhouse gas with a global warming potential most

recently estimated at 25 times that of carbon dioxide (CO<sub>2</sub>).

MIA Mining Industrial Area

MLA Mining Lease Area mg Milligram (g  $\times$  10<sup>-3</sup>)

Micron Unit of measure  $\mu$ m (metre × 10<sup>-6</sup>)

Nuisance Dust 
Dust which reduces environmental amenity without necessarily resulting in

material environmental harm. Nuisance dust generally comprises particles

greater than 10 micrograms.

Open Cut Mining Mining carried out on, and by excavating, the Earth's surface for the purpose

of extracting ore/coal, but does not include underground mining

Overburden Material of any nature that overlies a deposit of useful materials, ores or coal -

especially those deposits mined from the surface by open cuts

PM<sub>10</sub> Particulate matter less than 10 microns in size

PM<sub>2.5</sub> Particulate matter less than 2.5 microns in size

t CO2-e / kL tonnes of CO2 equivalent emitted per kL fuel used

TSP Total Suspended Particles is particulate matter with a diameter up to 50

microns

μg/m<sup>3</sup> Micrograms per cubic metre



# Appendix B EMISSION ESTIMATION EQUATIONS

The major air emission from surface mining is fugitive dust. Emission factors can be used to estimate emissions of TSP, PM<sub>10</sub> and PM<sub>2.5</sub> to the air from various sources. Emission factors relate the quantity of a substance emitted from a source to some measure of activity associated with the source. Common measures of activity include distance travelled, quantity of material handled, or the duration of the activity.

The National Pollutant Inventory Emission Estimation Technique Manual for Mining (January 2012) provides the equations and emission factors to determine the emissions of TSP and PM<sub>10</sub> from mining activities. These emission factors incorporate emission factors published by the USEPA in their AP-42 documentation.

PM2.5 emission factors were derived from the ratio of PM2.5 to TSP published in the relevant US AP42 Chapter tables. Table B- 1 summarises the PM2.5 to TSP ratio adopted for the emissions estimations.

Table B- 1: Ratio of PM2.5 to TSP ratio adopted for the emissions estimations

Source	Ratio PM2.5/TSP		
Blasting	0.03		
Truck loading	0.019		
Bulldozing on coal	0.22		
Bulldozing on overburden	0.105		
Wheel generated dust	0.017		
Wind erosion	0.075		

# **Excavation on Overburden and Scrapers (Removing Topsoil)**

The default emission rates in the NPI EET for Mining have been used for this emission factor.

### Screening

The default emission rates in the AP42 11.19.2 have been used.

# Graders

The dust emission rate from graders has been calculated using the following equation:

$$Emissions = k \times S^a \text{ kg /VKT}$$

Where:

k = 0.0034 for TSP and PM<sub>10</sub>. A scaling factor of 0.031 has been applied to the TSP emission to derive the PM<sub>2.5</sub>

a = 2.5 for TSP and 2.0 for PM<sub>10</sub>

## **Haul Roads**

The dust emission rate from haul roads has been calculated using the following equation:

Emissions = 
$$\left(\frac{0.4536}{1.6093}\right) x k x \left(\frac{s_{(\%)}}{12}\right) \alpha x \left(\frac{W_{(t)}}{3}\right) 0.45 \text{ kg /VKT}$$

Where:



k = 4.9 for TSP, 1.5 for PM<sub>10</sub> and 0.15 for PM<sub>2.5</sub>.

 $s_{(\%)}$  = surface material silt content (16.4%) based on measured data for the site

W = mean vehicle weight

a = 0.7 for TSP, 0.9 for PM<sub>10</sub> and PM<sub>2.5</sub>

### Conveyors

The dust emission rate from conveyor transfer points has been calculated using the following equation:

*Emissions* = 
$$k \times 0.0016 \frac{(U/2.2)^{1.3}}{(M/2)^{1.4}} \text{ kg /transfer point}$$

Where:

k=0.74 for TSP, 0.35 for  $PM_{\rm 10}$  and 0.074 for  $PM_{\rm 2.5}$ 

U = mean wind speed (3.1m/s)

M = material moisture content (8.5% - borehole data)

# **Truck Unloading at Stockpiles**

The default NPI EET EF for trucks unloading coal at stockpiles has been used.

### **Wind Erosion**

The emission rate for dust from stockpile has been calculated using the following equation for TSP:

Emissions = 
$$1.9 x \left(\frac{s_{(\%)}}{1.5}\right) x 365 x \left(\frac{365-p}{235}\right) x \left(\frac{f_{(\%)}}{1.5}\right) \text{ kg /ha /yr}$$

Where:

 $s_{(\%)}$  = silt content (% by weight). An average determined silt content for the site of 16.4% has been used.

P = number of days per year when rainfall is greater than 0.25 mm. A review of the long term meteorological data from Bureau of Meteorology has determined there are 56 rainfall days of > 1mm per year.

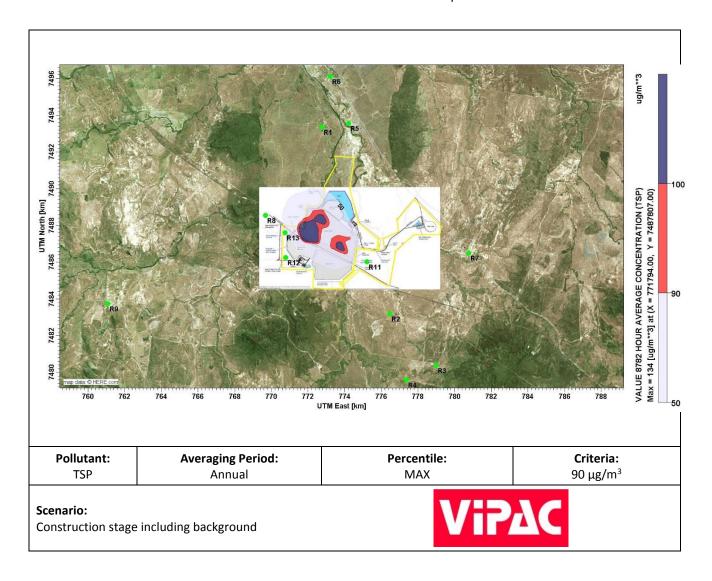
 $f_{(\%)}$  = percentage of time that wind speed is greater than 5.4 m/s at the mean height of the stockpile. The frequency of wind speed >5.4 m/s has been determined to be 4.9%.

The fraction of  $PM_{10}$  and  $PM_{2.5}$  in TSP are 50% and 7.5% respectively. These fractions derive from AP42 chapter 13.2.5.

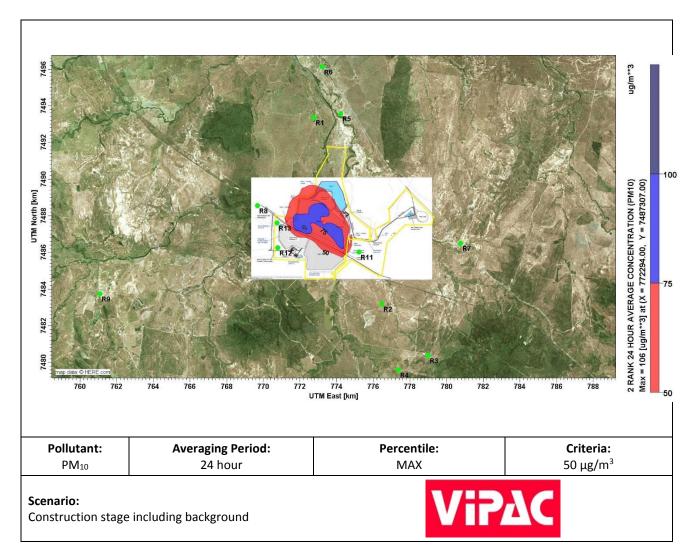


# **Appendix C POLLUTION PREDICTION CONTOURS**

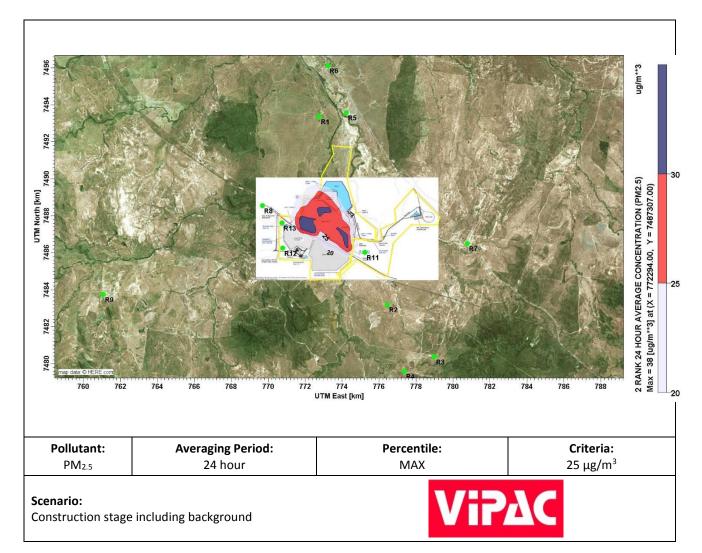
Contour plots illustrate the spatial distribution of ground-level concentrations across the modelling domain for each time period of interest. However, this process of interpolation causes a smoothing of the base data that can lead to minor differences between the contours and discrete model predictions.



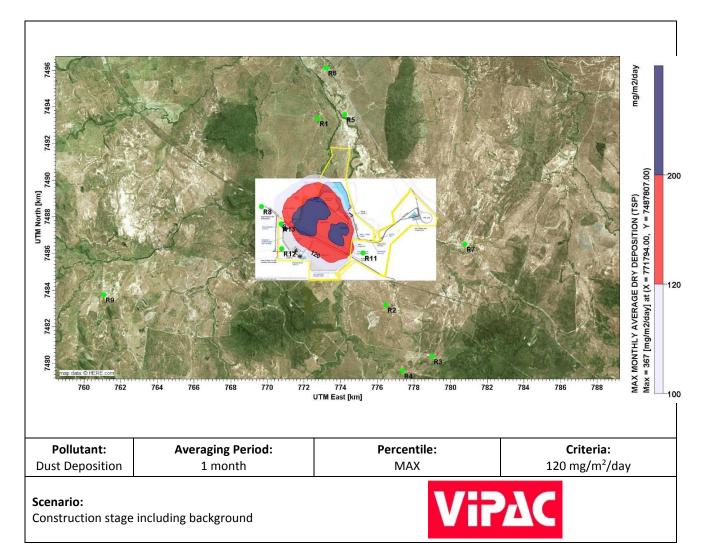




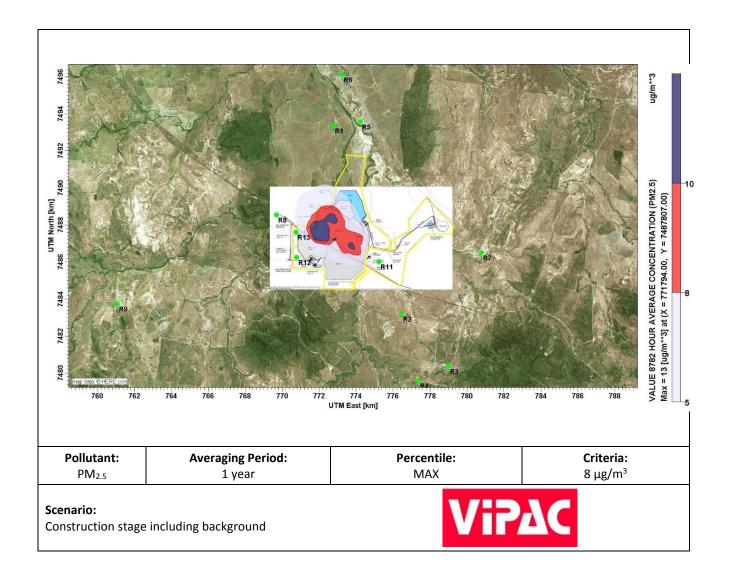




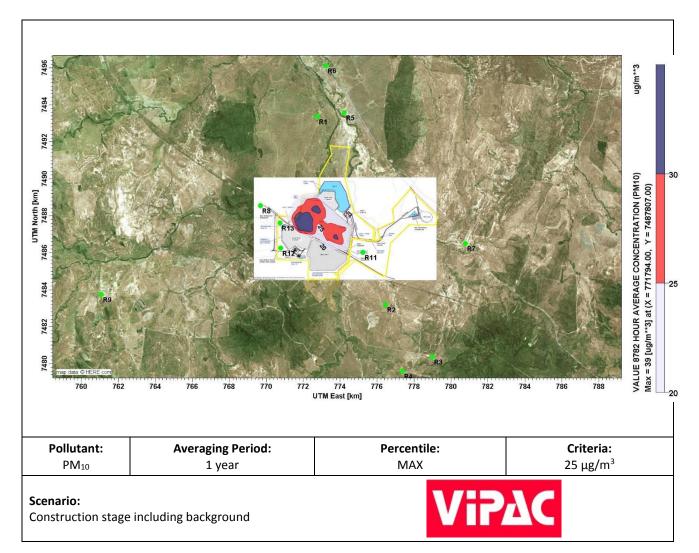




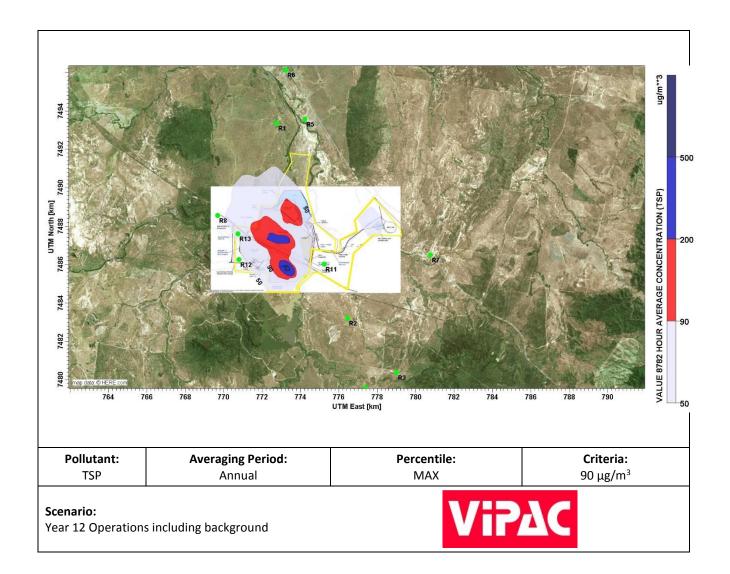




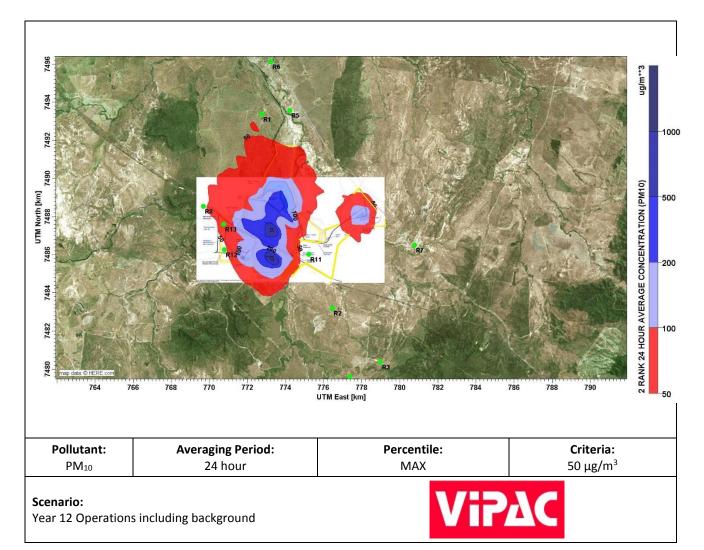




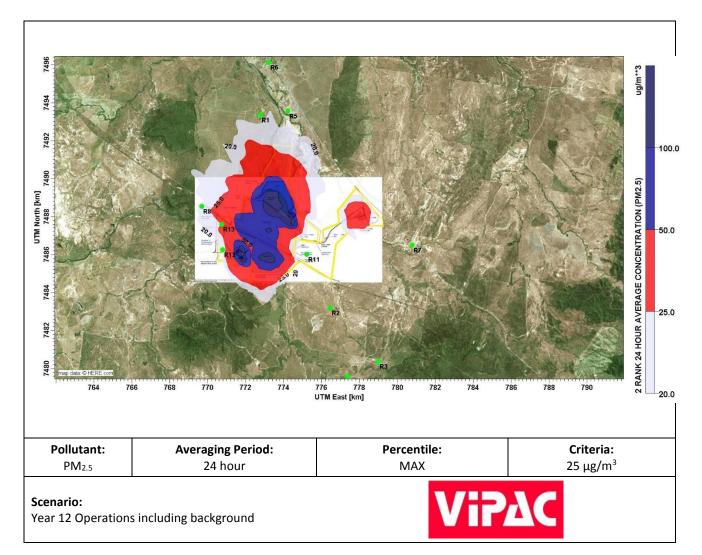




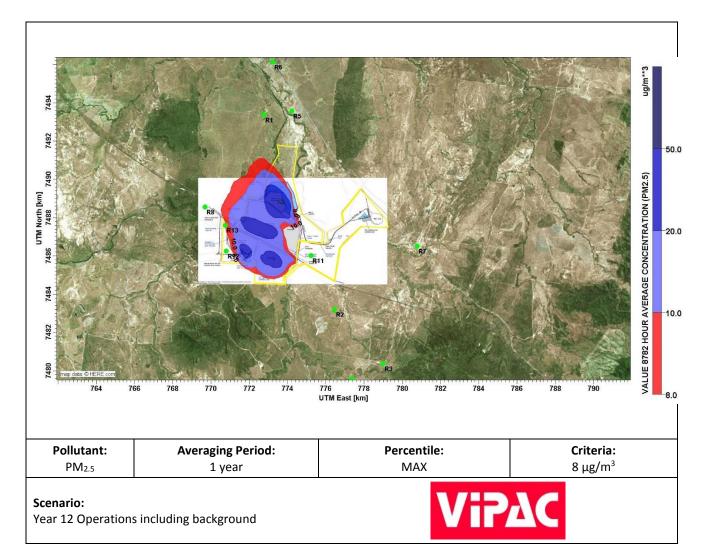




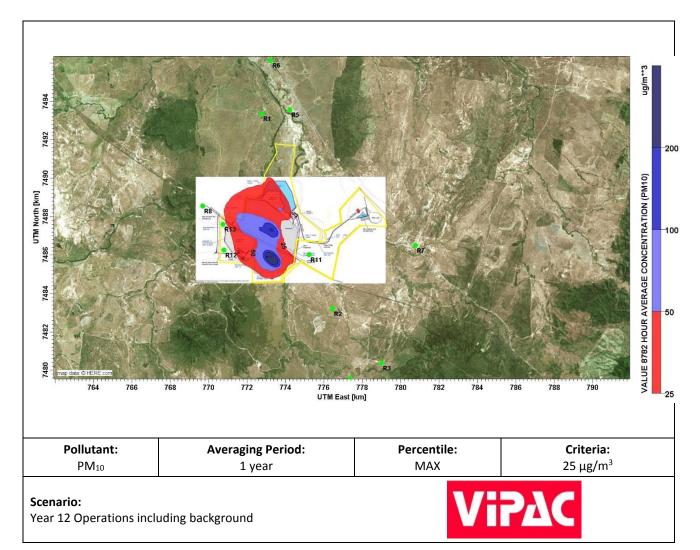




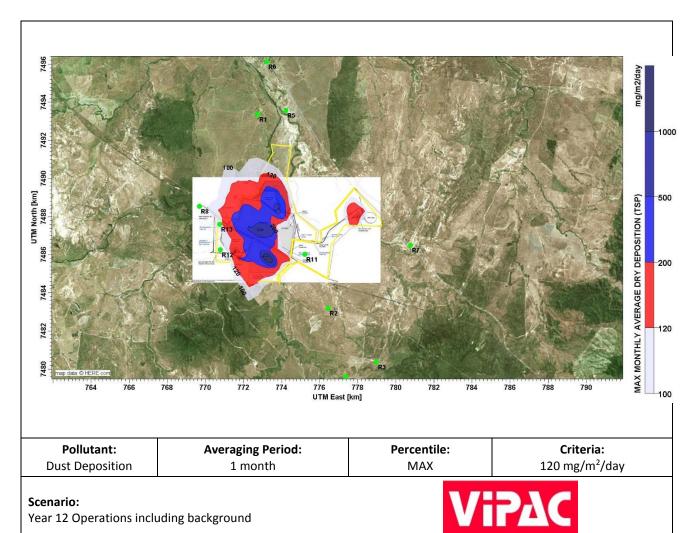














# Appendix D AIR QUALITY MANAGEMENT PLAN

## **Purpose and Scope**

The purpose of the Plan is to:

- Comply with the expected conditions of the Approval;
- Provide a description of the measures to be implemented to mitigate air quality impacts; and
- Provide employees and/or contractors with a clear and concise description of their responsibilities in relation to air quality management during the operation of the Project.

### **Objectives**

The Air Quality Management objectives of the Plan are to ensure that appropriate procedures and programs of work are in place to:

- Maintain an air quality monitoring system which can assess the air quality impact on surrounding sensitive receivers and performance against the legislative air pollution requirements;
- Detail the controls to be implemented to minimise dust generation from the site recognising that cumulative air quality is a key issue for the local community;
- Manage air quality related community complaints in a timely and effective manner; and
- Provide management commitments and strategies for dealing with air quality related issues.

# **Air Quality Management Controls**

In order to mitigate any potential air quality impacts from the Project, a number of air quality management controls will be implemented throughout the life of the operation.

### **Change Management**

Any significant change to operations, facilities, plant equipment and/or production processes will be assessed for impacts in air quality. The following items shall be recorded:

- Identify the change;
- Assess the potential risks associated with the change and develop a risk management plan;
- Approve the change subject to the risk management plan;
- Communicate and implement the change and risk management actions;
- Monitor and evaluate the change and risk management plan; and
- Document the change management process.

### **Training**

General awareness training is provided to all new employees and contractors as part of the general induction program.

# **Air Quality Monitoring Program**

Compliance with air quality criteria has been predicted by the modelling and a monitoring programme is not recommended. However, in the event that a complaint is made, it is recommended that any monitoring is undertaken in accordance with the Model Mining Conditions:

 Dust deposition to be monitored in accordance with the most recent version of Australian Standard AS 3580.10.1 - Methods for sampling and analysis of ambient air—Determination of particulate matter— Deposited matter – Gravimetric method;

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- PM<sub>10</sub> to be monitored in accordance with the most recent version of either:
  - 1. Australian Standard AS 3580.9.6 Methods for sampling and analysis of ambient air— Determination of suspended particulate matter—PM high volume sampler with size-selective inlet – Gravimetric method, or
  - 2. Australian Standard AS 3580.9.9 Methods for sampling and analysis of ambient air— Determination of suspended particulate matter—PM low volume sampler—Gravimetric method;
- PM<sub>2.5</sub> to be monitored in accordance with the most recent version of AS/NZS 3580.9.10 Methods for sampling and analysis of ambient air—Determination of suspended particulate matter—PM<sub>2.5</sub> low volume sampler—Gravimetric method; and
- TSP to be monitored in accordance with the most recent version of AS/NZS 3580.9.3:2003 Methods for sampling and analysis of ambient air—Determination of suspended particulate matter—Total suspended particulate matter (TSP)—High volume sampler gravimetric method.

# **Community Complaints**

Community complaints management includes receipt of complaints, investigation, implementation of appropriate remedial action, and feedback to the complainant as well as communication to site management or personnel and notification to external bodies, such as the EHP.

#### **Accountabilities**

A generic list of roles and accountabilities for employees and contractors in relation to the Air Quality Management Plan are outlined below and will be incorporated into the Project's environmental licence conditions as required.



Person Responsible	Responsibilities
	Approve appropriate resources for the implementation of this Plan.
Operations	Ensure the effective implementation of strategies designed to reduce air quality
Operations Manager	impacts from the operation.
Wallagei	Ensure air quality issues are reported in accordance with legal requirements.
	Authorise internal reporting requirements of this plan.
	Provide that sufficient resources are allocated for the implementation of this
	program.
	Identify air quality risks and impacts to the environment and assess resources
	required to mitigate identified risks and impacts within the site.
	Ensure that the air quality management controls are implemented in accordance
	with this Plan.
	Ensure that the results of monitoring are evaluated and reported to senior
Environment and Community	management and to relevant personnel for consideration as part of ongoing mine planning.
Manager/Officer	Ensure any potential or actual air quality is reported in accordance with legal requirements and the corporate standard.
	Provide visible and proactive leadership in relation to the air quality management.
	Ensure that operational changes consider the potential air quality impacts to
	adjacent private landowners.
	Coordinate progressive rehabilitation to minimise disturbed areas.
	Ensure monitoring equipment is operated in accordance with relevant industry
	standards and protocols.
	Provide that sufficient resources are allocated for the implementation of this Plan,
	as required.
	Ensure adequate resources are budgeted for in relation to air quality.
	Ensure that operational changes consider the potential impacts of dust emissions
	from the Project on the surrounding environment.
Mine Managers,	Monitor that team members and contractors carry out work appropriate monitoring
Supervisor, and Task Coordinators	and maintenance tasks.
	<ul> <li>Ensure any potential or actual air quality emissions are controlled.</li> <li>Conduct daily inspections of the work area to monitor compliance with this plan.</li> </ul>
	<ul> <li>Conduct daily inspections of the work area to monitor compliance with this plan.</li> <li>Provide input to management on the adequacy and effectiveness of this plan.</li> </ul>
	<ul> <li>Ensure the effective implementation of strategies designed to reduce air quality</li> </ul>
	impacts from the Project.
	<ul> <li>Provide visible and proactive leadership in relation to air quality management.</li> </ul>
	Ensure personnel working at the operation are aware of the air quality
	management obligations whilst working.
	Ensure the effective implementation of this Plan with respect to their work area.
	Ensure any potential or actual air quality management issues, including
	environmental incidents, are reported to the Project Manager or Supervisor.
All employees	Ensure equipment (relevant to task/area of responsibility) is maintained and
and Contractors	operated in a proper and efficient manner.
	Where practicable, prevent the tracking of material onto sealed roads by washing
	material off vehicles prior to exiting site.